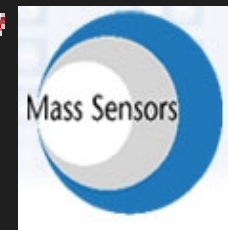


# **“Test of a Miniature Double-Focusing Mass Spectrometer for the Variable Specific Impulse Magnetoplasma Rocket (VASIMR) at the Advanced Space Propulsion Laboratory”**



*Project by:*

**Dr. Jorge A. Diaz**

Physics School, University of Costa Rica, National Center for High Technology (CENAT)

*In Conjunction with:*

**Dr. Franklin Chang Diaz**

Astronaut and Director, Advance Space Propulsion Laboratory (ASPL). NASA-JSC

*Collaboration:*

Jared P. Squire, Verlin Jacobson, Greg McCaskill, Andres E. Mora Vargas.

**(ASPL-NASA-JSC)**

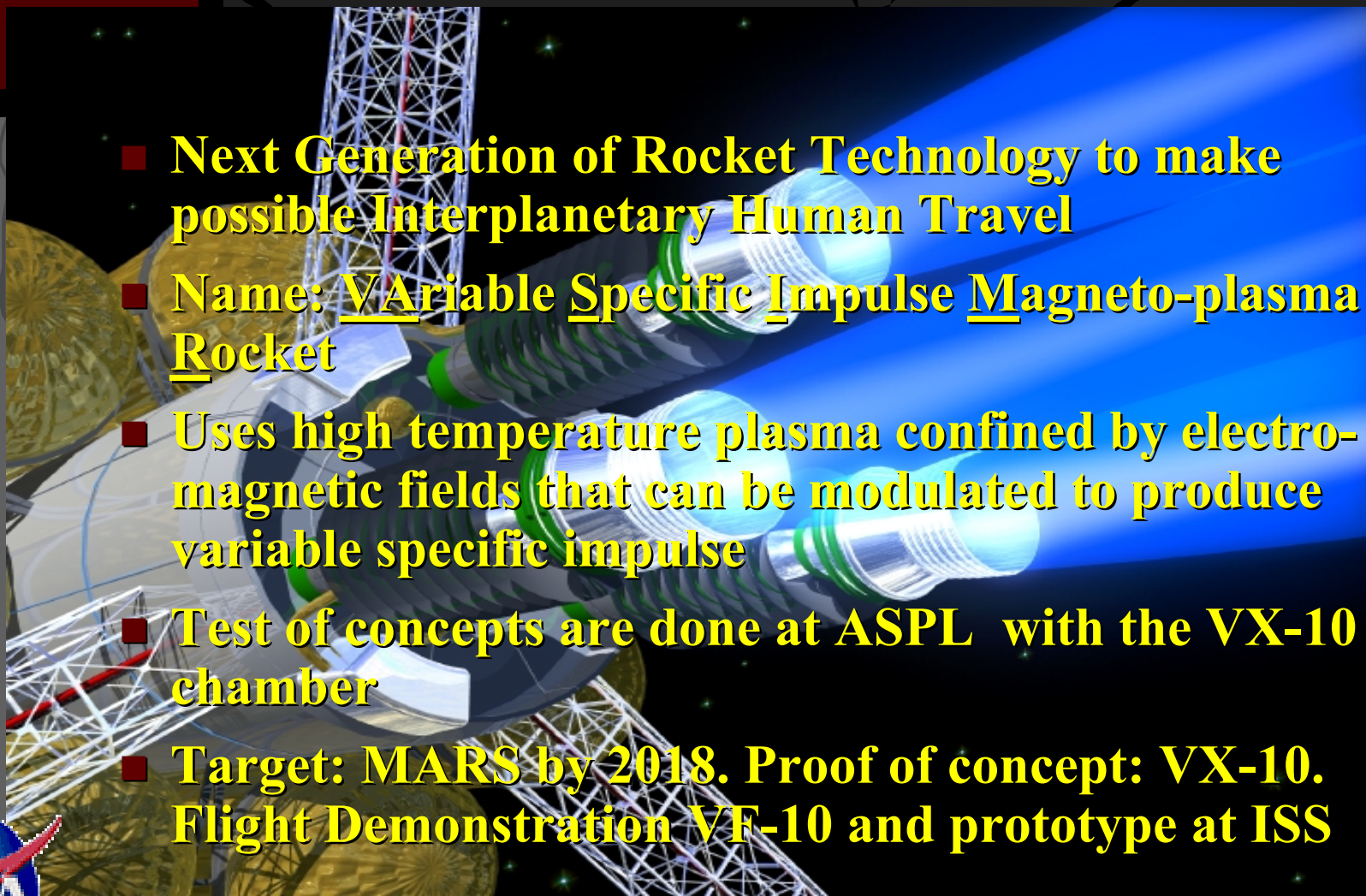
Henry Rohrs, Rajiv Chhatwal

**(Mass Sensors Inc.)**

**A.M.G.D.**

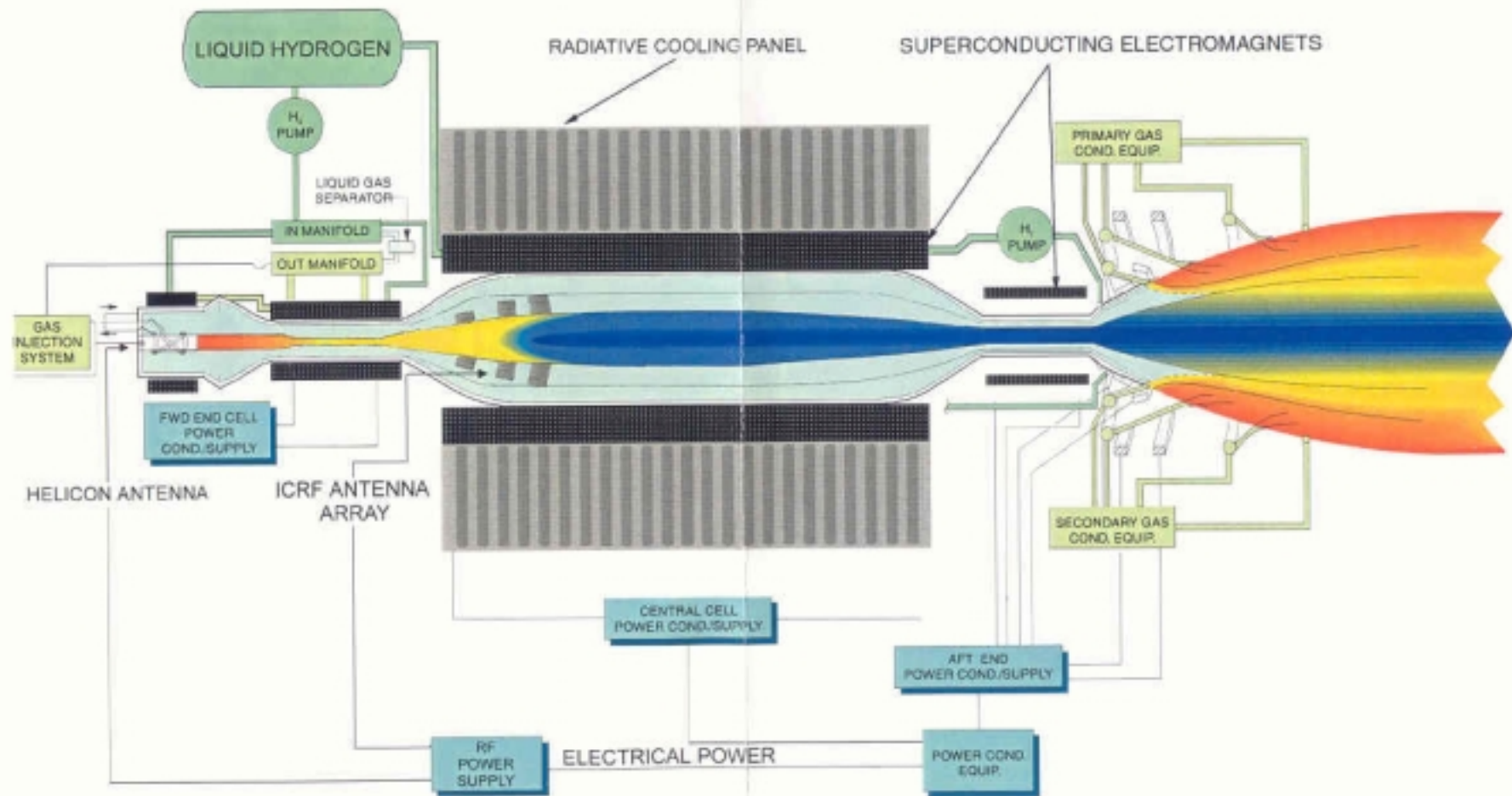
# The Application:

## What is VASIMR?

- 
- Next Generation of Rocket Technology to make possible Interplanetary Human Travel
  - Name: Variable Specific Impulse Magneto-plasma Rocket
  - Uses high temperature plasma confined by electromagnetic fields that can be modulated to produce variable specific impulse
  - Test of concepts are done at ASPL with the VX-10 chamber
  - Target: MARS by 2018. Proof of concept: VX-10. Flight Demonstration VF-10 and prototype at ISS

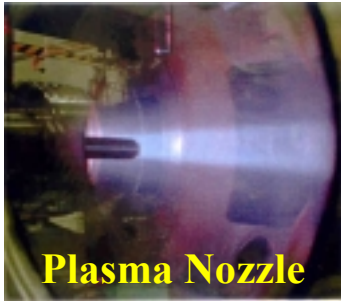


# VASIMIR CONCEPT

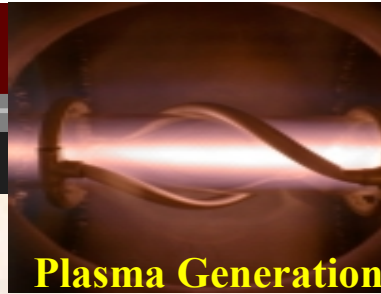


*Video: BEKUO STARSHIP  
using three VASIMIR engines*



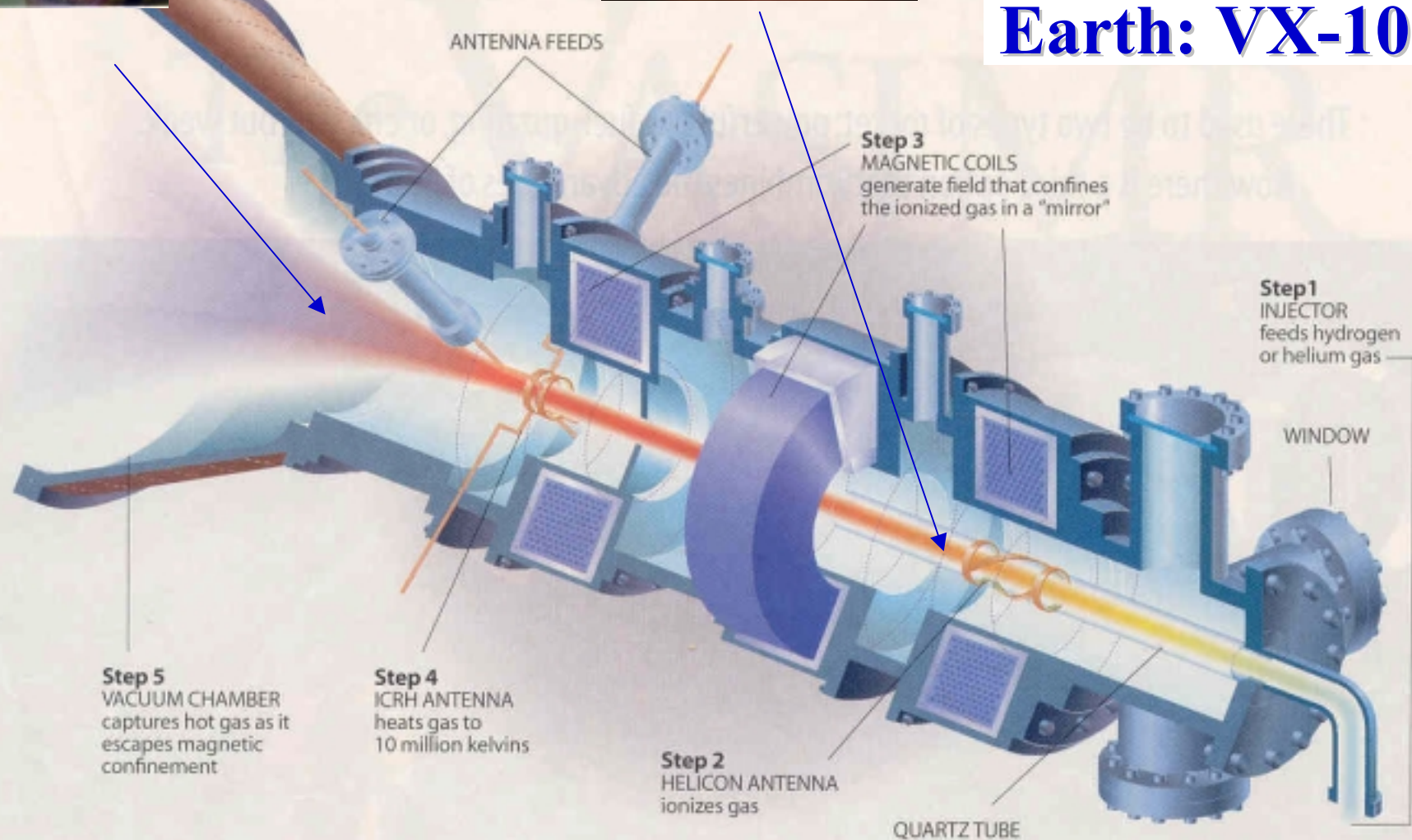


**Plasma Nozzle**

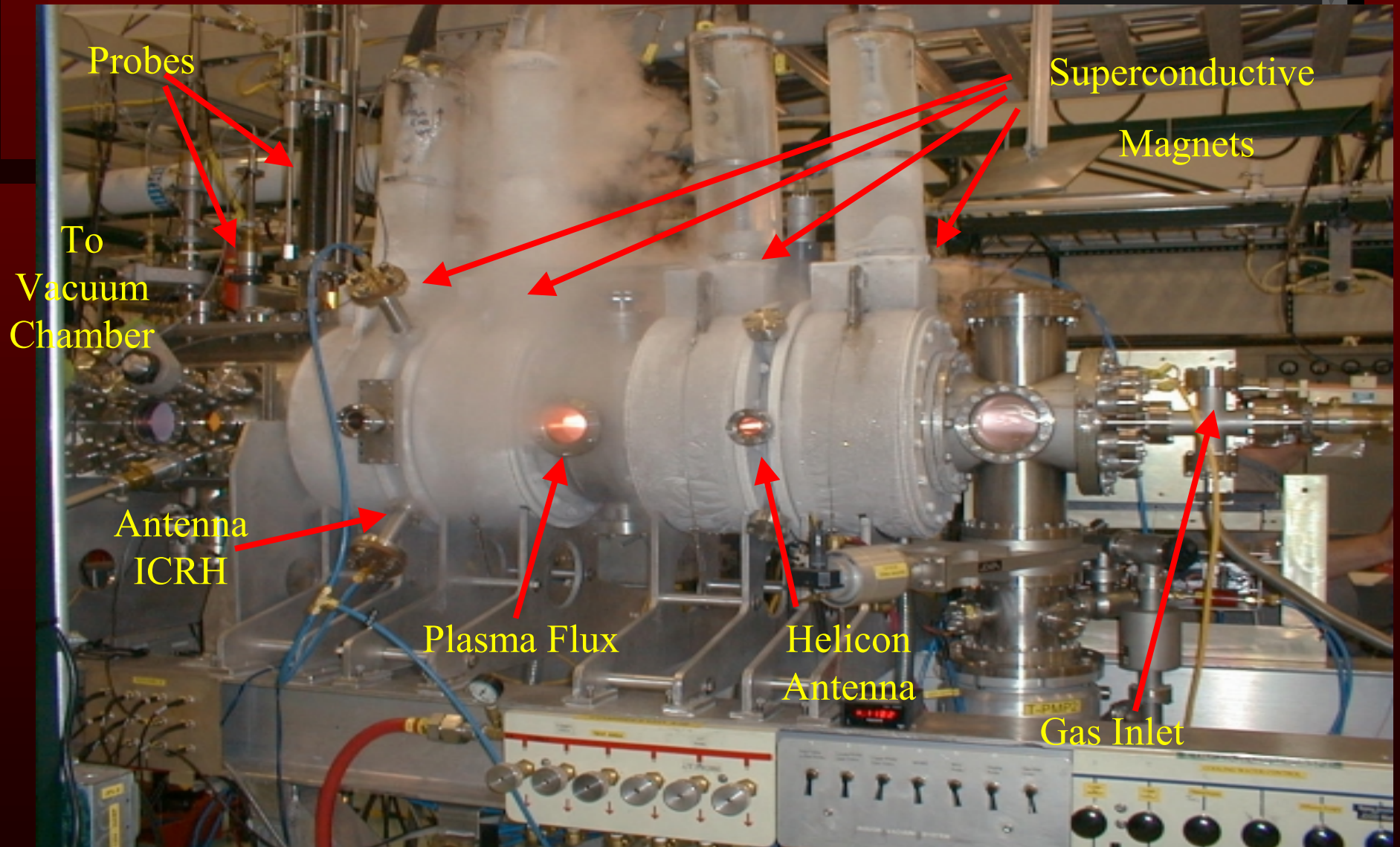


**Plasma Generation**

## Test Bench on Earth: VX-10



# *VX-10 Experiment at ASPL*





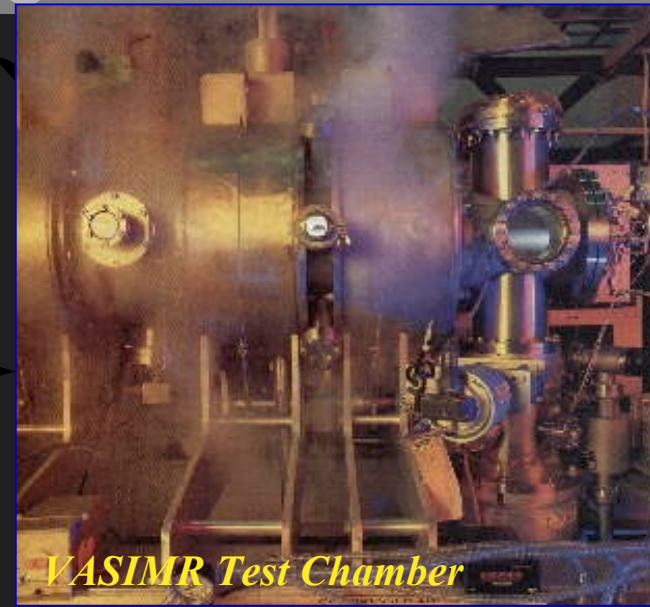
# Why This Project?

- **Miniature Mass Spectrometer developed at UMN (CDFMS prototype)**

- Distributed Residual Gas Analysis
- Prototype tested at NASA's Hazardous Gas Detection Lab (Kennedy Space Center)
- Visit to Houston and conversations with Dr. Franklin Chang Diaz about possible collaboration
- Provided novel usage of commercial alpha and beta units in harsh environment applications

- **VASIMR VX-10 Test Chamber at NASA's Advanced Space Propulsion Lab**

- No residual gas detection capabilities at that point
- Interest of monitoring ion species (H<sub>2</sub>, D<sub>2</sub>, He, Xe, Ar, ...)



# *The MMS Project at UMN*

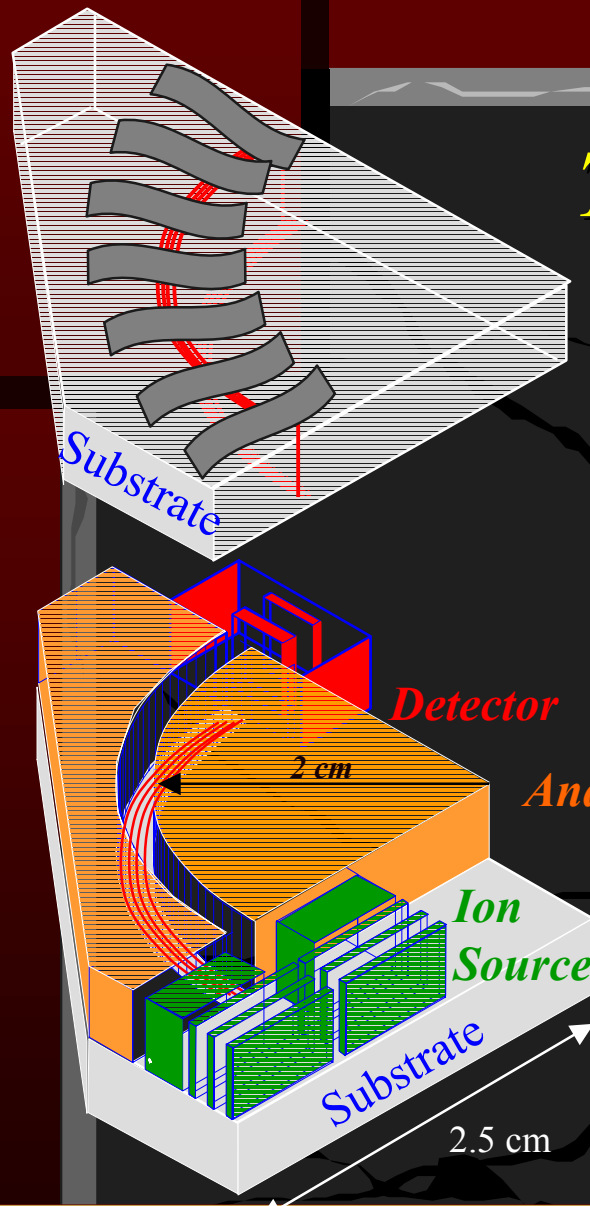
## *Research Goal:*

To develop a novel miniature mass spectrometer suitable for in situ environmental and harsh environment (e.g. volcanic gaseous emissions)

## *Specific Objective:*

Design and construction of “proof of concept” miniature mass spectrometer prototype:

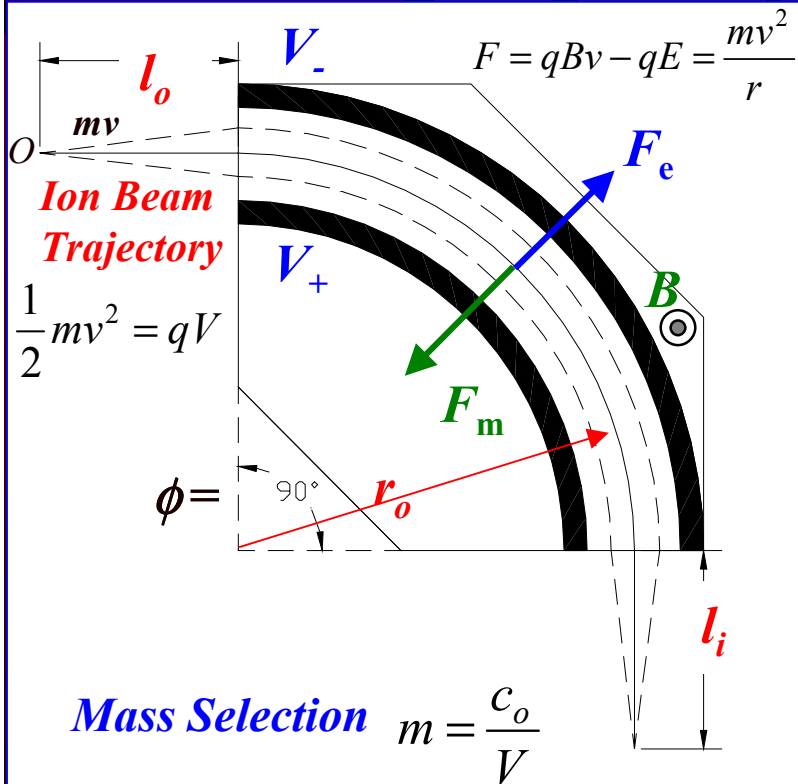
- Compatible with mass production manufacturing techniques
- Low cost (in large quantities)
- Portable



***Compact Double Focusing  
Mass Spectrometer  
(CDFMS) Concept***

# CDFMS Mass Analyzer: Theory

*It is based on the mass separation capabilities of sector field analyzers*



**90° Cylindrical ExB Sector  
Field Analyzer**

## • *Single Focusing*

- Direction Focusing (angular spread)

*MAGNETIC SECTOR*

- Energy Focusing (energy spread)

*ELECTROSTATIC SECTOR*

## • *Double Focusing (DF)*

- Ion beam is focused both in direction and energy

*Higher Resolving Power*

- Usually achieved by analyzers placed in tandem

*Nier, Mattauch-Herzog MS*

## • *Crossed ExB DF Analyzer*

- Superimposed elec. & magnetic fields

*Compact Assembly*

$$\frac{dr}{dv} = \left( \frac{Bv - 2E}{Bv - E} \right) \frac{r}{v} = 0 \quad \frac{F_m}{F_e} = -2$$

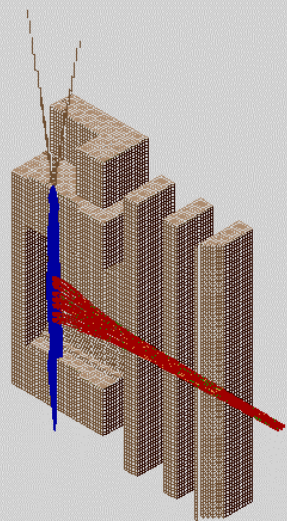
**DF  
Condition**



# *CDFMS Ion Simulation SIMION 3D*

*Tuned for Mass 28*

*Ionization from -1 to 1 mm in z*

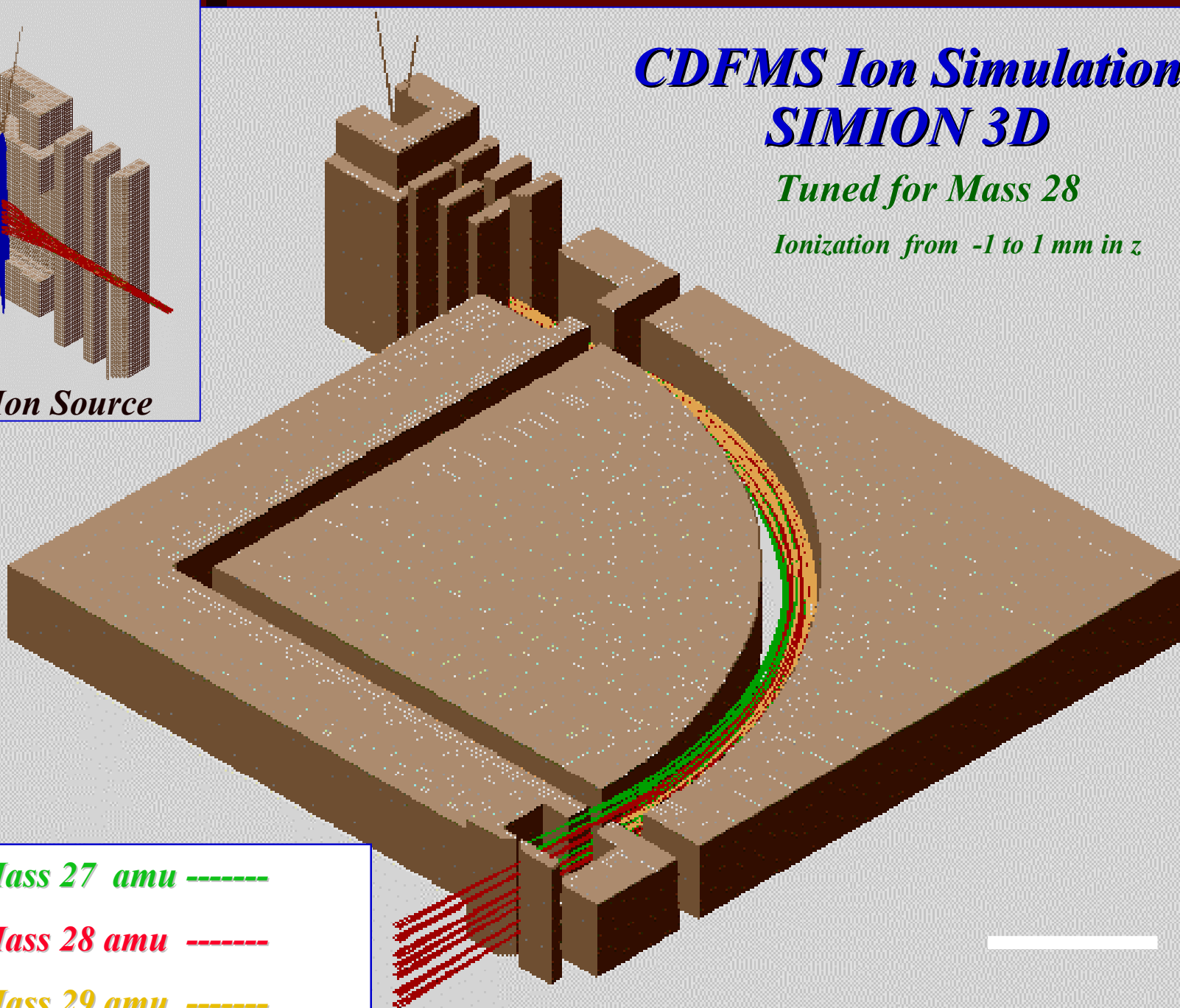


*Ion Source*

*Mass 27 amu -----*

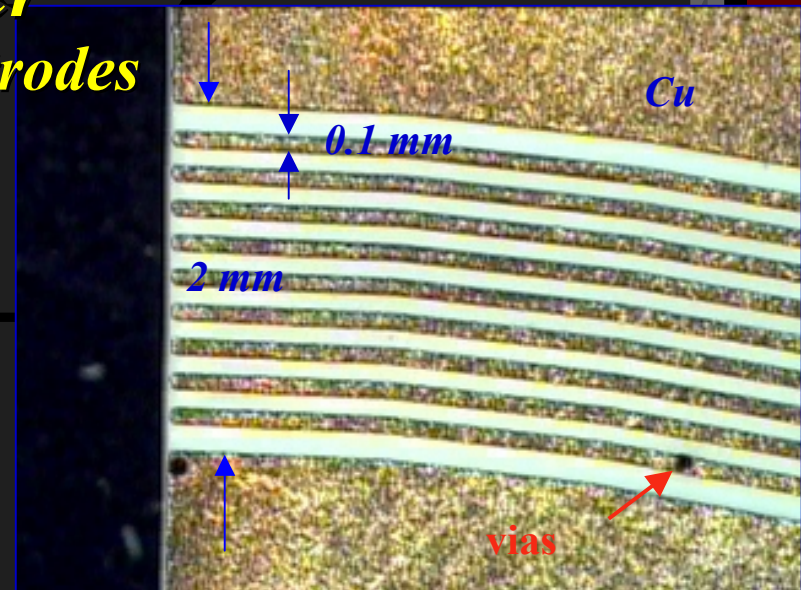
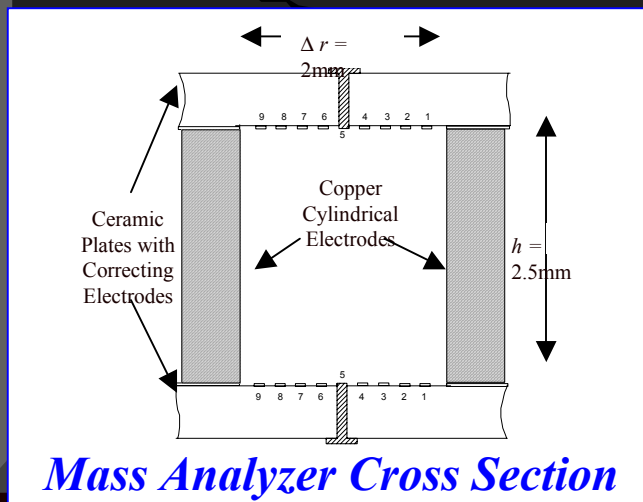
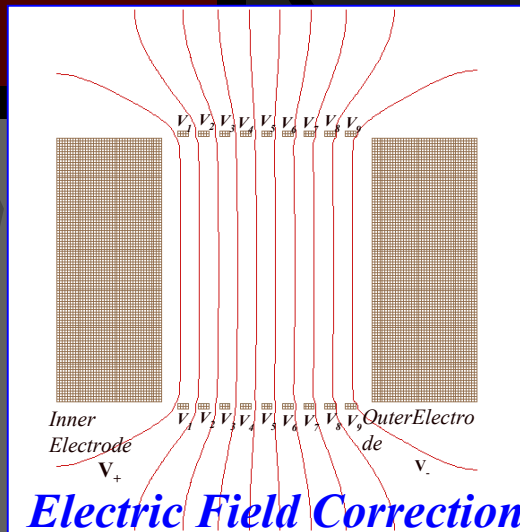
*Mass 28 amu -----*

*Mass 29 amu -----*

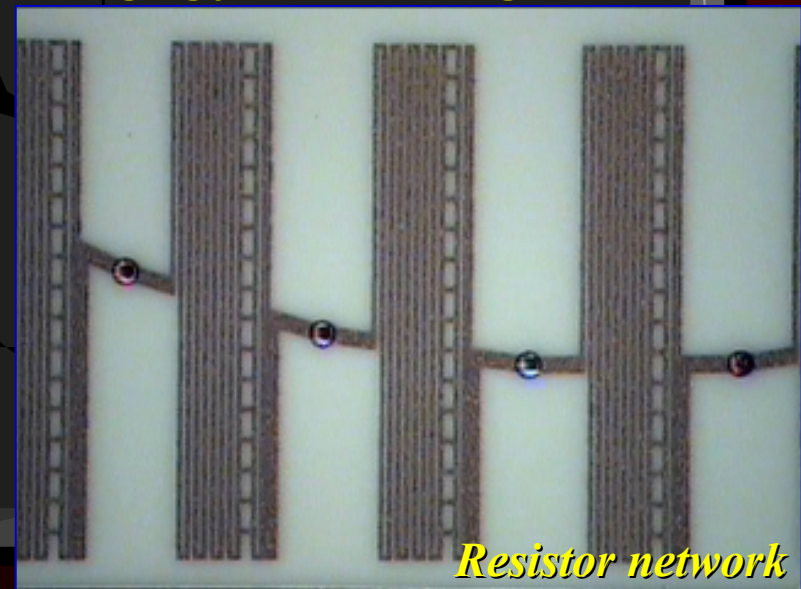


# Microfabricated Mass Analyzer

## Electric Fringing Field Correcting Electrodes



*Fringing field correcting electrodes*



# *Instrument Tested at ASPL*

## *Alpha Version of the Integrated Leak Detector (Acronym: $\alpha$ -ILD 50)*

*➡ Novel Miniature Mass Spectrometer  
Instrument based on CDFMS protocol*

*(Patent Application. Licensed by UMN to Mass Sensors)*

*➡ Designed for low cost batch manufacturing*

*➡ Basic element (OEM) for a Field Portable MS*

*➡ Distributed sensing. Internet protocol*

*➡ ILD 50 Specs:*

*➡ Analyzer : 8 mm ExB Double-Focusing  
Magnetic Sector Mass Spect.*

*➡ Mass Range: 1-50 amu*

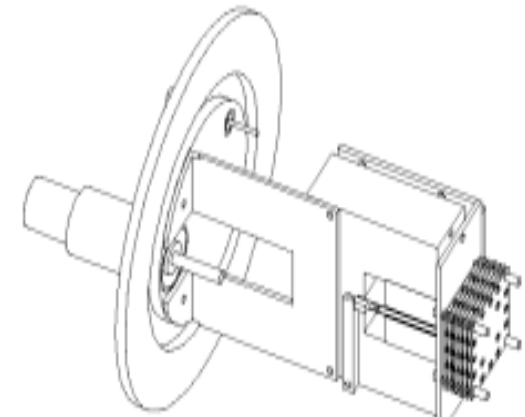
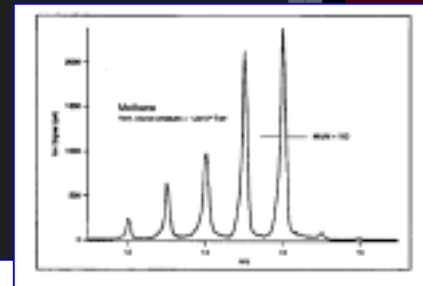
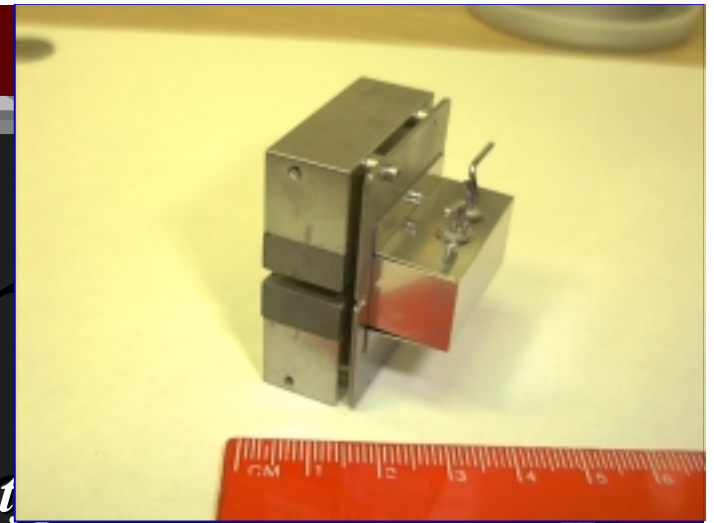
*➡ M/ $\Delta$  M: 40*

*➡ Operating pressure:  $10^{-4}$*

*➡ Weight: 153g*

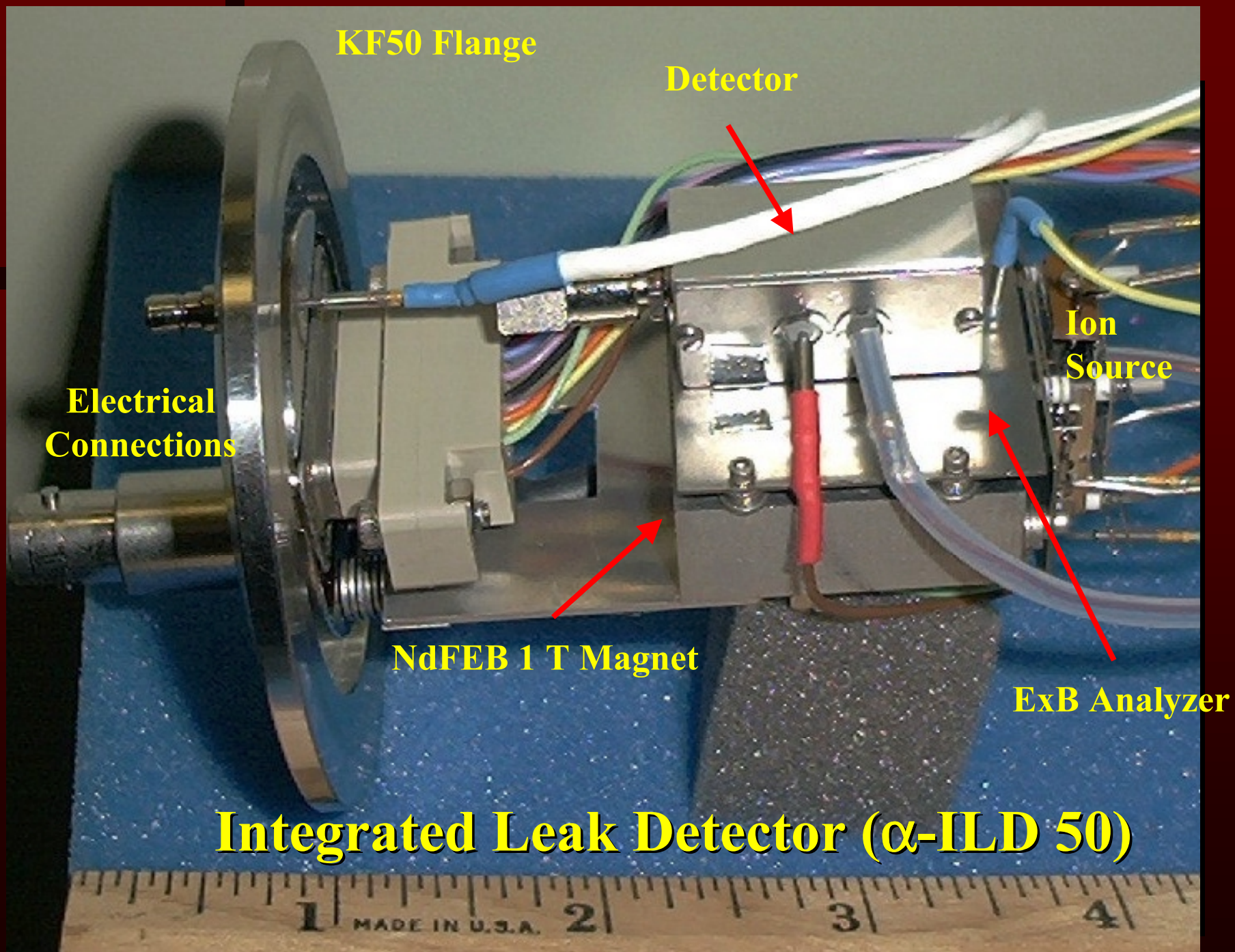
*➡ Size: 40H x 52L x 32W (mm)*

*➡ Remote control through: Internet or wireless*



*Alpha-ILD 50 on KF50 flange*







# MMS-VASIMR Project

*Phase I. August 2001*

## ■ *Main Objectives*

✎ Provide residual gas analysis and single ion monitoring capabilities to the VASIMR VX-10 test chamber at the ASPL.

✎ Test at ASPL new commercial alpha and beta version of the ILD-50

✎ If successful, one possible configuration is to integrate this MMS to the VASIMR main control system to provide feedback information of the rocket in order to manage the amount of mixture that is being injected to the plasma to minimize hot neutrals and enhance performance.

# **MMS-VASIMR Project**

*Phase I. August 2001*

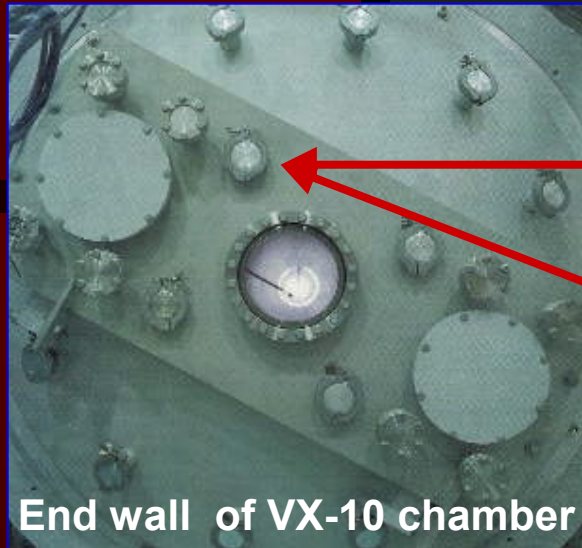
## **Activities**

- **2 week visit of Dr. Diaz to ASPL (August, 2001)**
- **Installation of alpha unit provided by Mass Sensors Inc at one of the ports of the VASIMR VX-10 test chamber**
- **Analyze residual gas concentrations**
- **Establish time monitoring of specific ion concentrations both at steady state and while beam is being fired**
- **Evaluate high pressure operation of MMS and optimize sensor components to achieve operability at 10 mtorr**
- **Optimize hardware and software for user friendly operation**

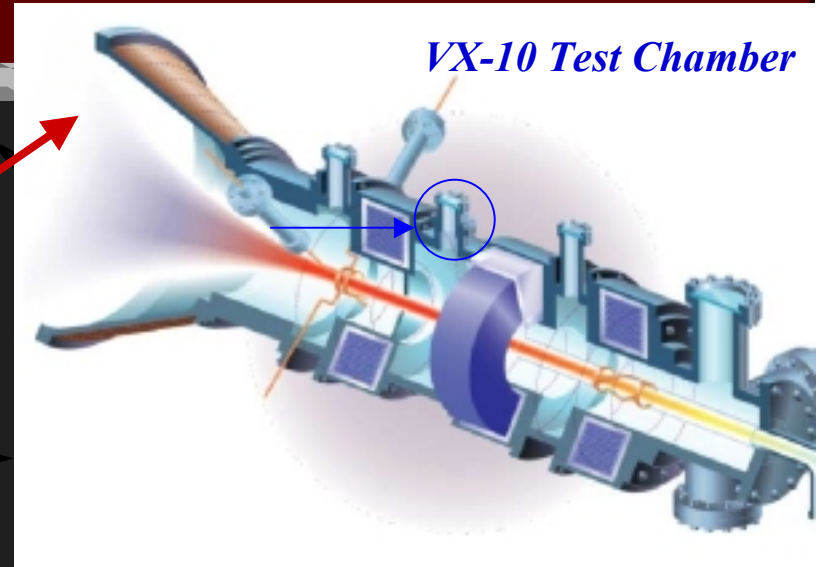


# Experimental Set-up

## Single Point Sampling Scheme

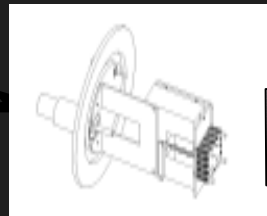


Sampling point  
KF40 port



VX-10 Test Chamber

IDL 50 on KF50 flange



KF50 T

Gate valve

Needle valve

KF40 T

Calibration  
gas

KF40 T

KF40 to KF25 adapte

View port

KF40 to  
KF50 adapter

Micro  
Ion  
Gauge

90° tree to avoid high energetic  
ions from reaching ILD 50 analyzer

# Experimental Set-up

## Electronics and Data acquisition



# Experimental Set-up

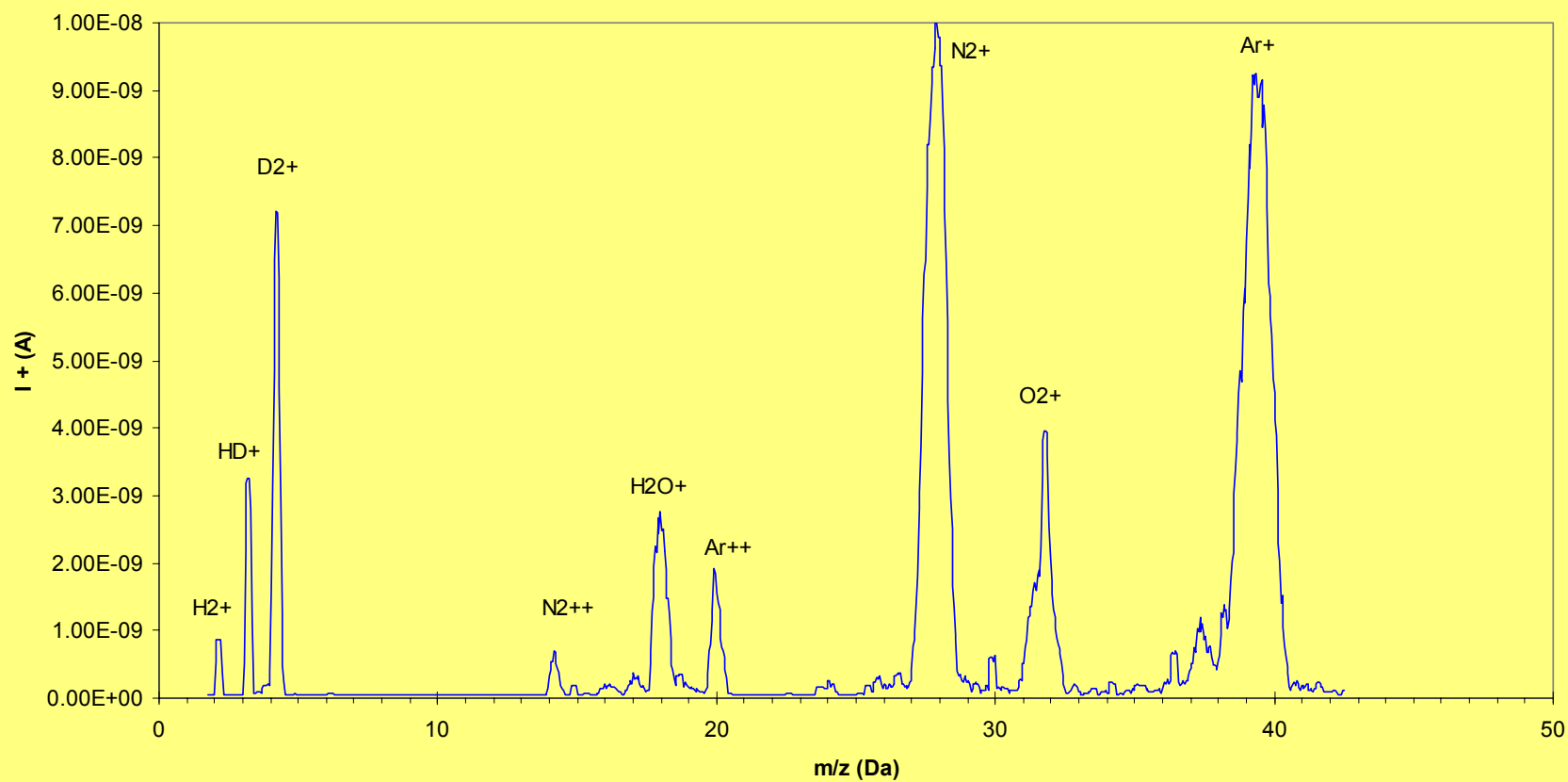
## Data Collection





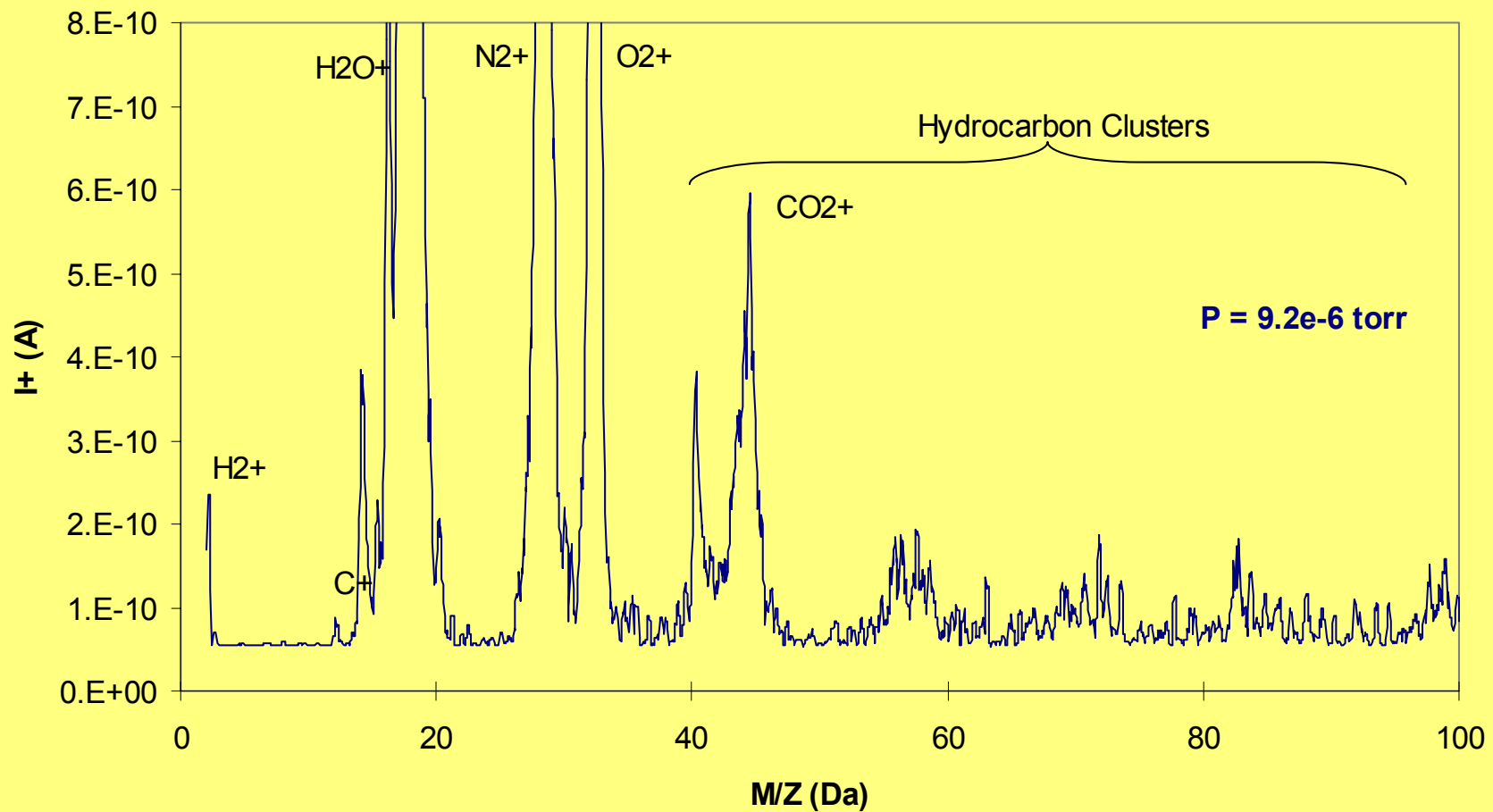
# *Propellant Gas Analysis*

RESIDUAL GAS TEST ILD50  
Lab Air with D2 and Ar (6 spect. Avg.)  
MicroScale DF Mass Spectrometer r = 8 mm  
*Advanced Space Propulsion Lab - JSC/NASA*  
8/29/01



# Residual Gas Analysis

VX-10 RGA Turbo, Cryogenic  
and Diffusion Pumping  
ASPL -NASA Test 08/30/2001



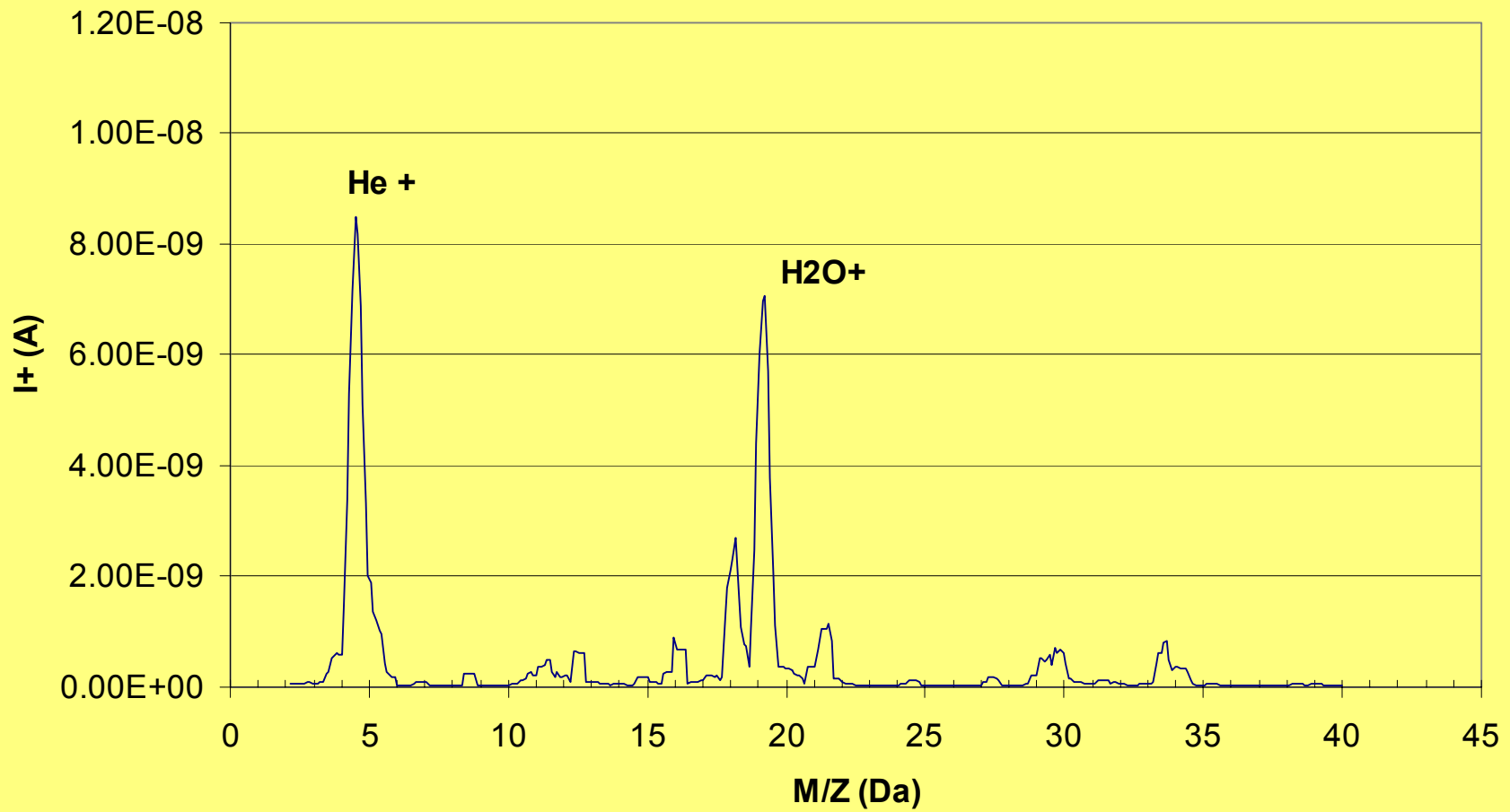
*VASIMR Plasma Rocket being fired at VX-10 chamber.  
ASPL-JSC/NASA*



NASA Johnson Space Center, Advanced Space Propulsion Laboratory



***VX-10 Residual Gas + He pulse. No plasma***  
***a-ILD 50 Test at ASPL - JSC/NASA***  
***08/30/2001***



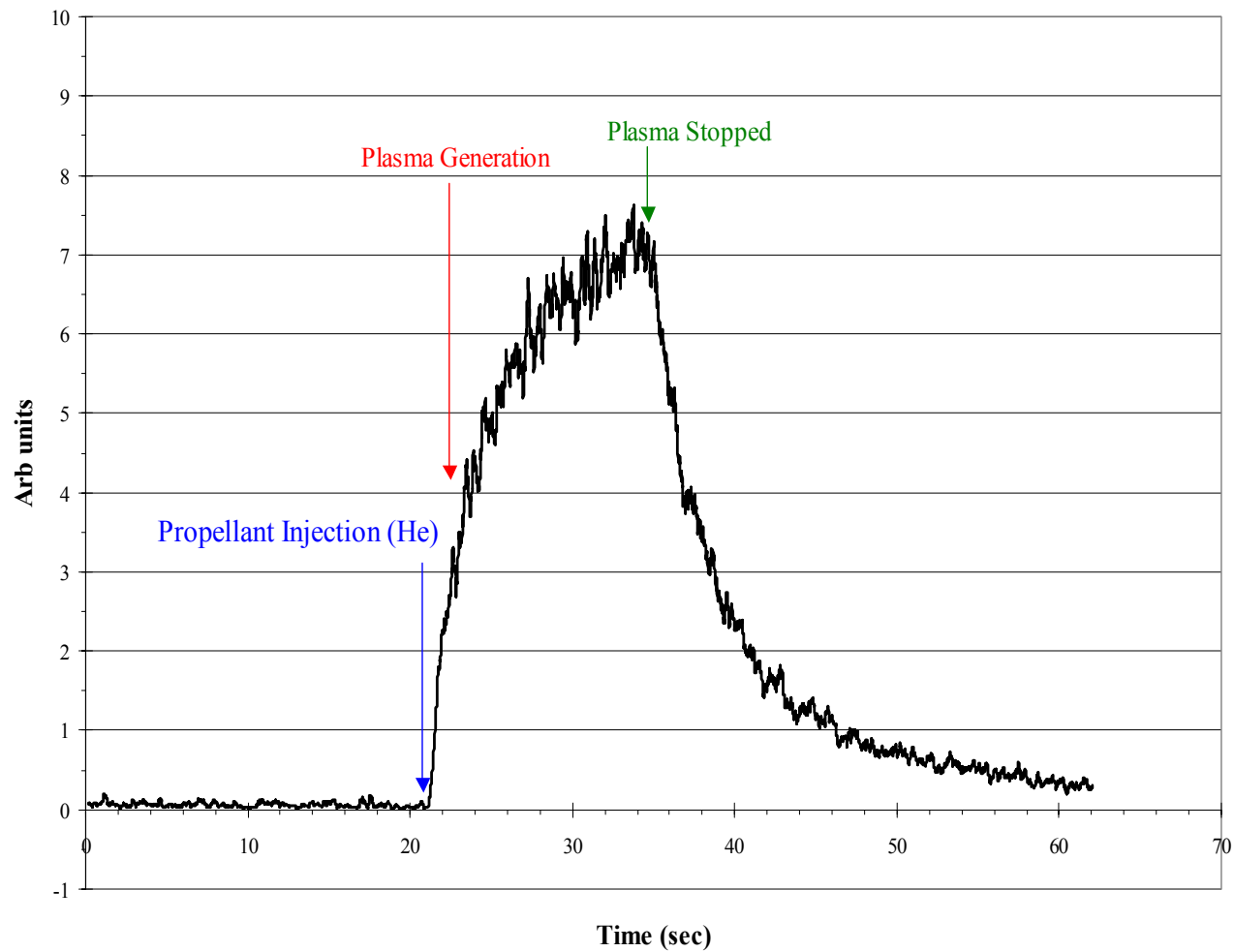
# Plasma Monitoring at VX-10.

## Unit: $\alpha$ -ILD 50, Propellant: He

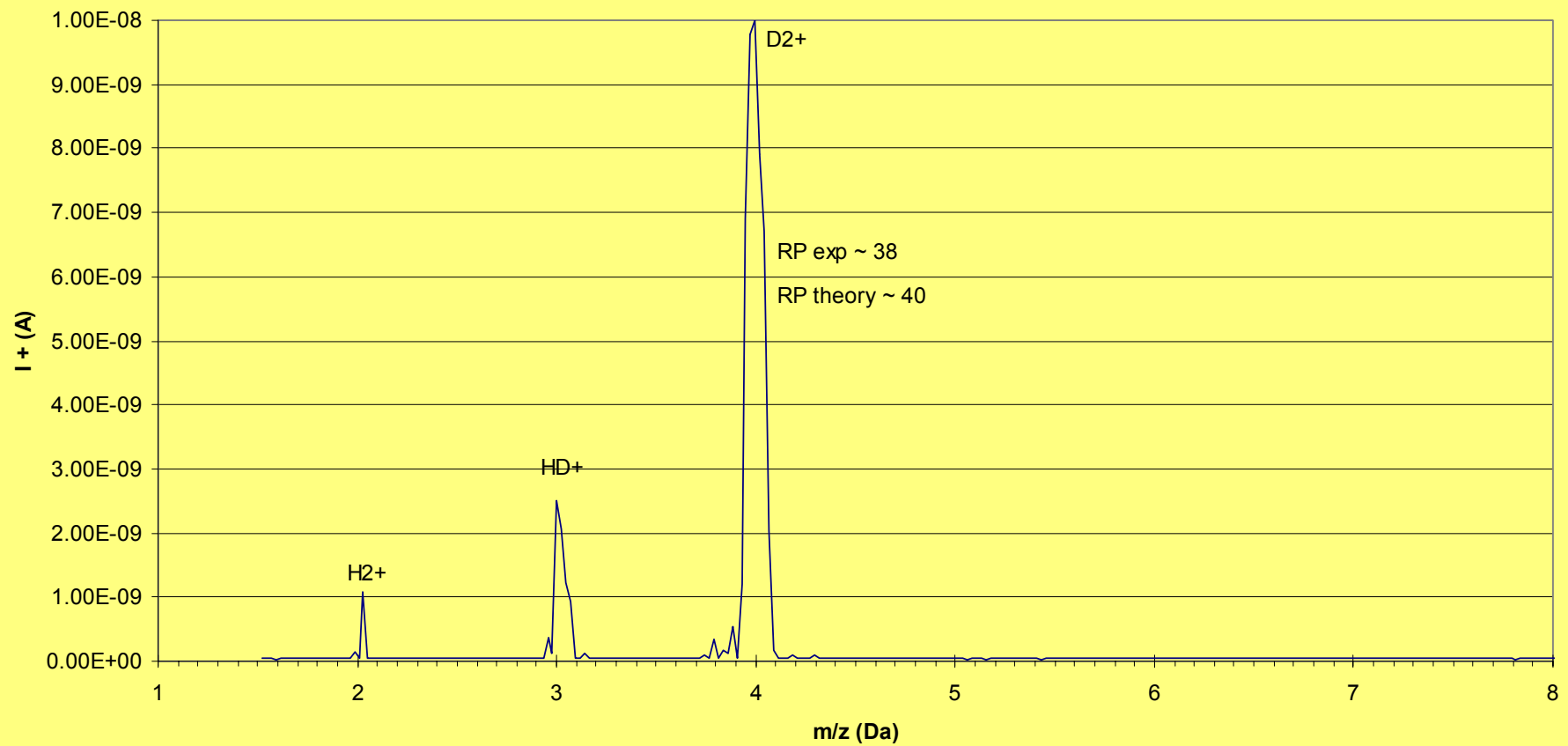
*Single Ion Monitoring Mode.*

*$\alpha$ -ILD 50 Test at VX-10*

*ASPL-JSC-NASA*



**RESIDUAL GAS TEST ILD50**  
**90% D2 / 10% H2 Bottle**  
**MicroScale DF Mass Spectrometer r = 8 mm**  
**Advanced Space Propulsion Lab - JSC/NASA**  
**8/29/01**





## ***CONCLUSIONS and FUTURE WORK***

- The  $\alpha$ -ILD 50 unit was installed at VASIMR VX-10 test chamber for residual gas analysis and single ion monitoring
- The theoretical RP (40) was almost achieved over the mass range
- The designed Mass Range (1-50 Da) was verified. Capable of higher mass range with decreased performance
- Problems: Electronics was not reliable and ion signal to noise problems. Not good sensitivity. But it is not necessary for this particular application.
- New  $\beta$ -ILD 50 units are being tested at:
  - KSC in collaboration with the Hazardous Gas Detection Lab. (Dec 2001 and May 2002)
  - University of Costa Rica for volcanic monitoring
  - ASPL on the 2nd phase of the MMS-VASIMR proj.
  - Portable ILD 50 system for 8 months unattended He monitoring at Mammoth Lakes, CA (Aug 2002)
- New CDFMS based units :
  - 5mm EXB sector for He, H<sub>2</sub> leak detection (Mass Sensors Inc.)
  - 30mm ExB sector for high mass range (300 amu) and high sensitivity (ppm) gas analysis (Mass Sensors Inc.)
  - TOTALLY MICROFABRICATED MASS SPECTROMETER (J. Diaz)

