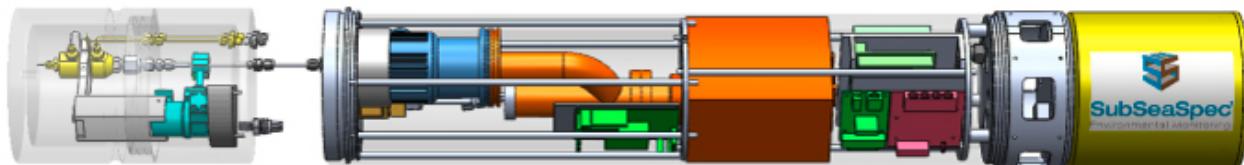


# AN OPTIMIZED MEMBRANE INLET SYSTEM (MIS) FOR UNDER WATER MASS SPECTROMETRY (UWMS)

Malte Hoehn, Christian Hamm, Justin Chaillot, Marvin Frank, Torben Gentz

Alfred-Wegener-Institute for Polar and Marine Research, Bremerhaven, Germany



Der Senator  
für Umwelt, Bau  
und Verkehr



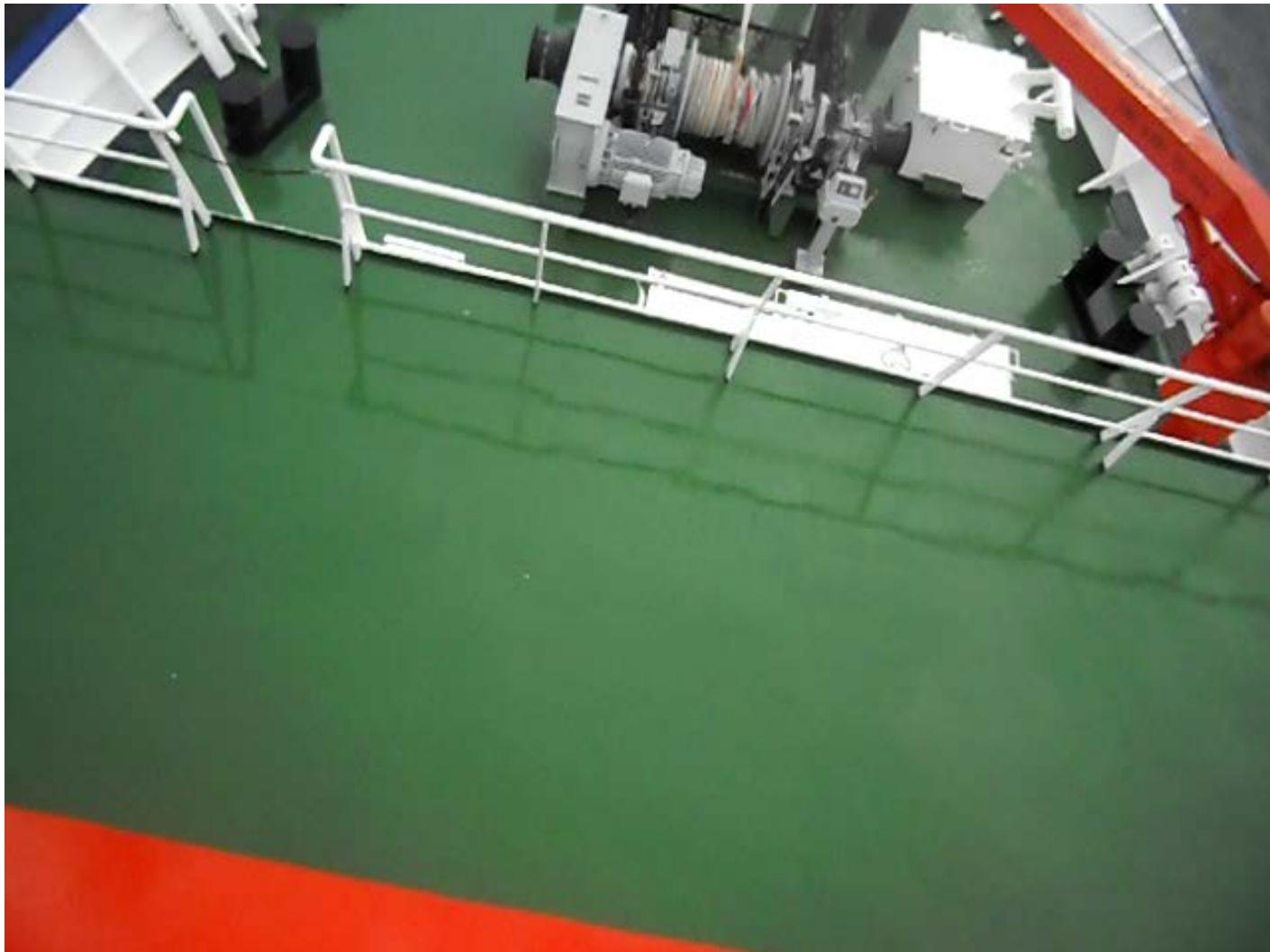
ALFRED-WEGENER-INSTITUT  
HELMHOLTZ-ZENTRUM FÜR POLAR-  
UND MEERESFORSCHUNG

Bremerhavener Gesellschaft  
für Investitionsförderung  
und Stadtentwicklung mbH



HELMHOLTZ

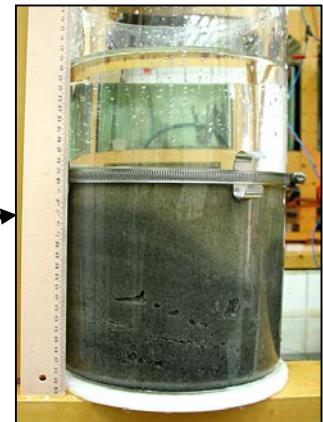
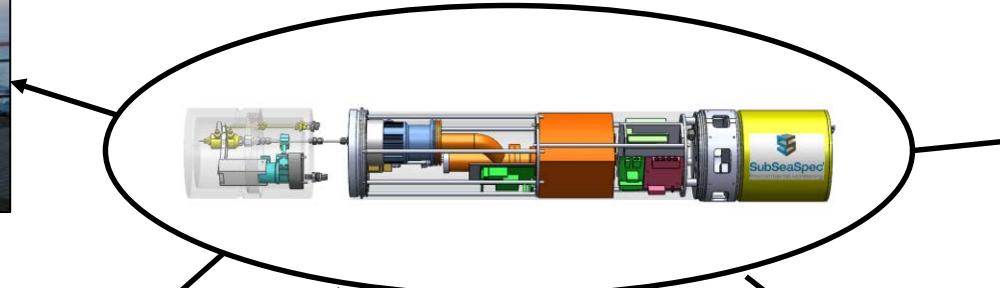
# UNDER WATER MASS SPECTROMETRY: HARSH ENVIRONMENT?



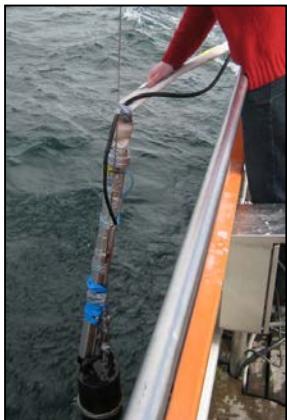
# UNDER WATER MASS SPECTROMETRY



Saab Saabertooth AUV



Laboratory measurements



Ex situ



AUV

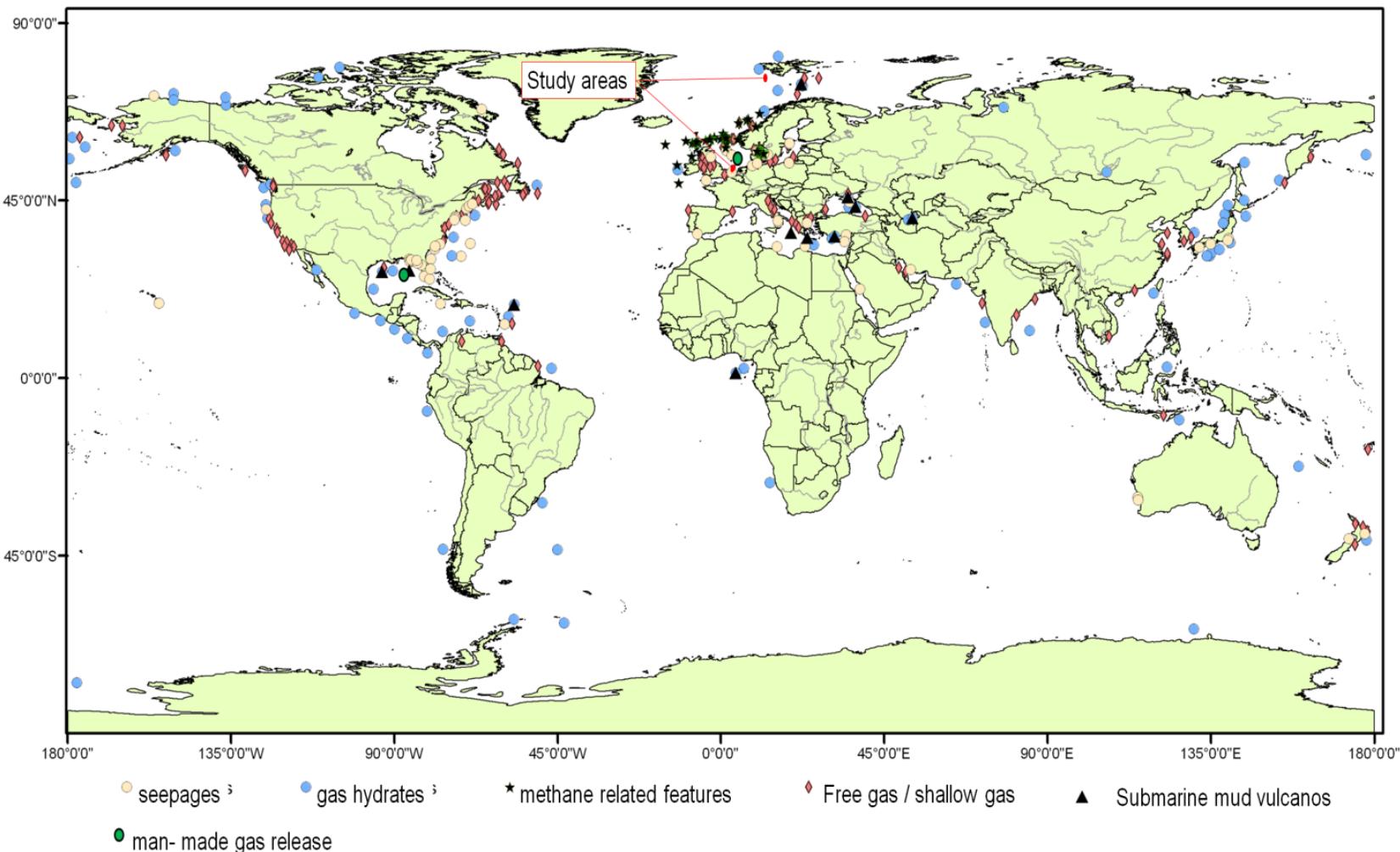


In situ in a frame  
including benthic chamber



In situ at sediment-  
water-transition-zone

# GLOBAL RELEVANCE OF METHANE IN AQUATIC SYSTEMS

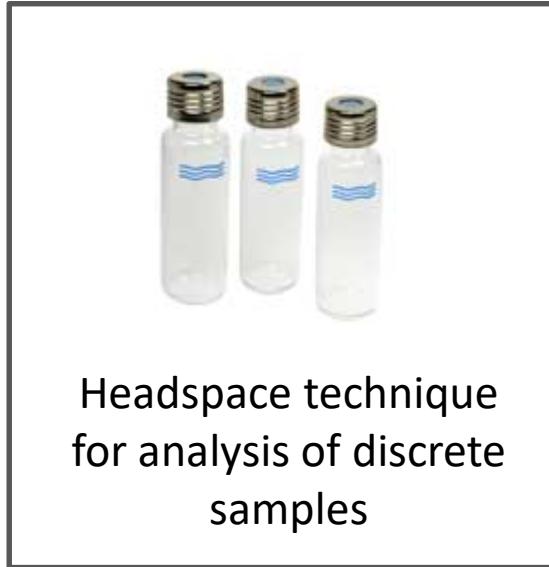


Worldwide distribution of submarine mud volcanoes (Milkov 2000), gas hydrates (Kvenvolden et al. 2001), free gas occurrence (Fleischer et al. 2001), and pockmarks (Hovland et al. 2002).

# STATE OF THE ART

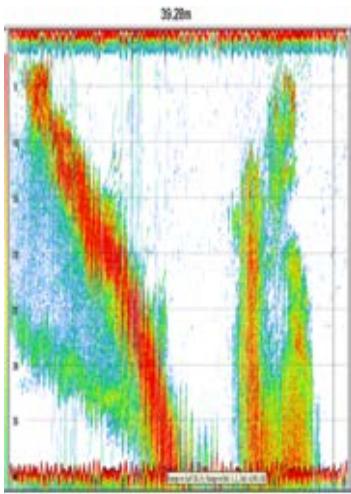


Water column sampling



Gas analysis by gas  
chromatography

Phase separation:  
gas phase from aqueous  
phase



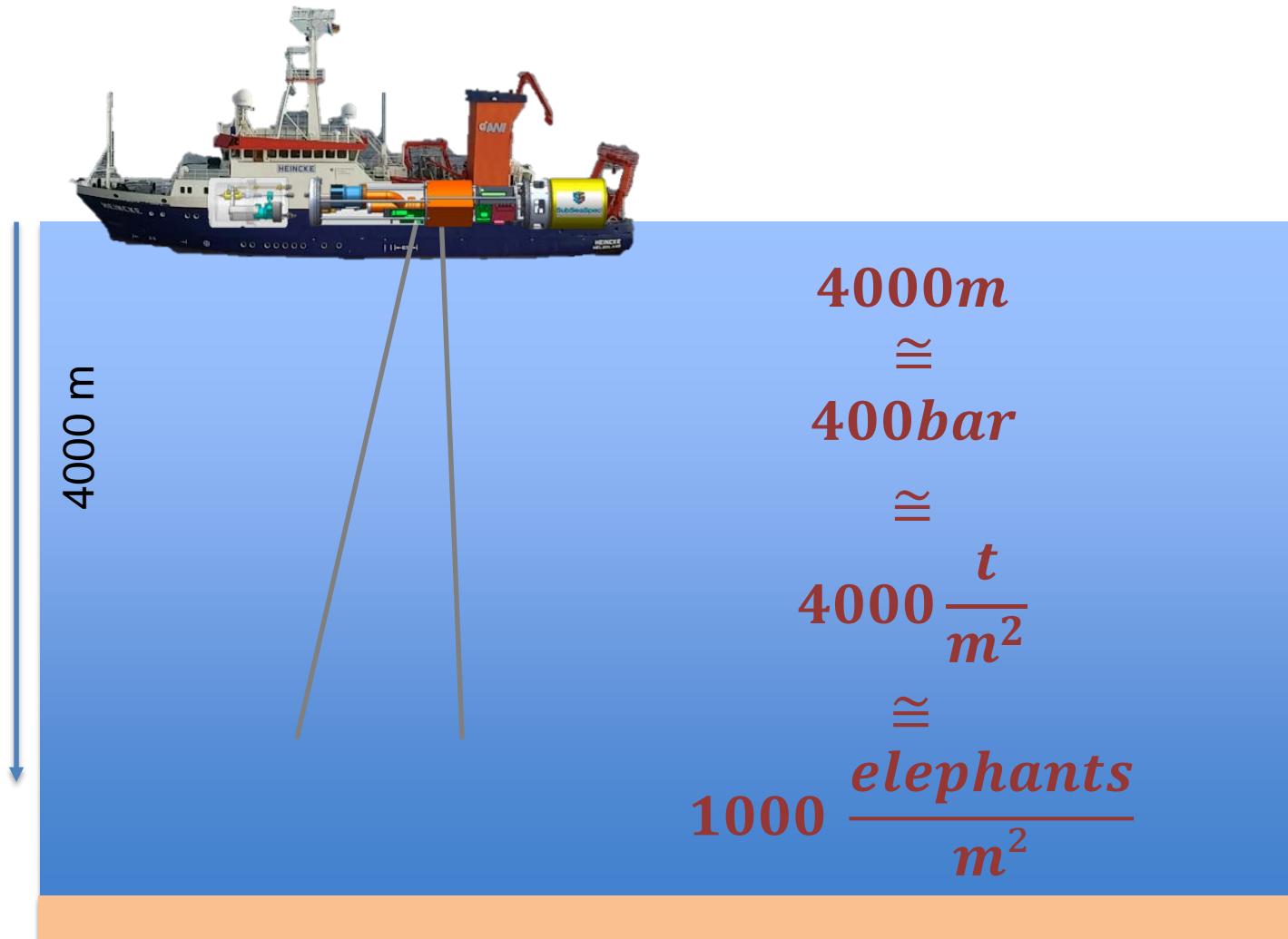
Acoustic “image”  
of gas bubble  
plumes in the  
water column.



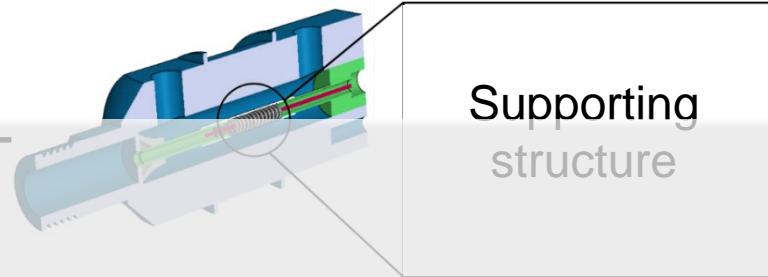
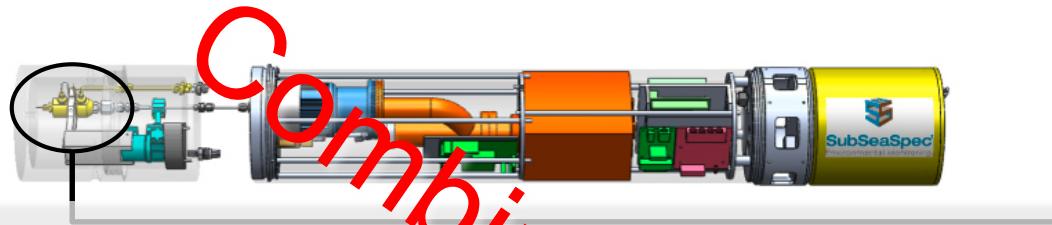
RV Heincke

HELMHOLTZ

# THE PRESSURE

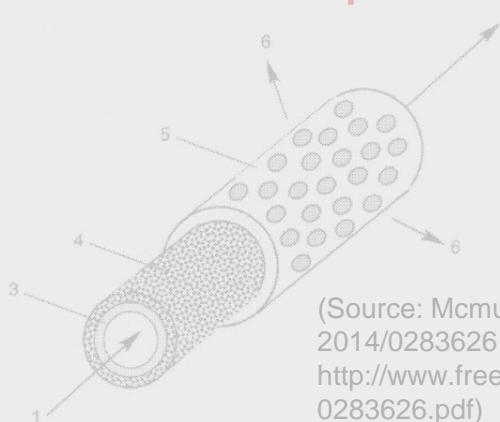


# THE MEMBRANE INLET SYSTEM (MIS)



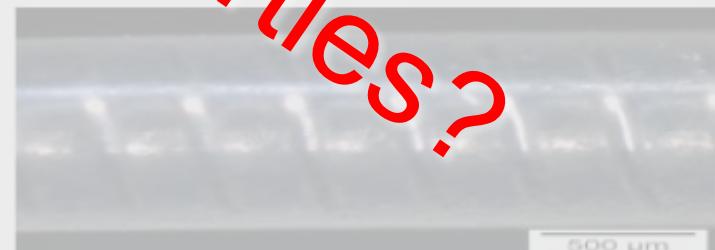
Sintered material:

- Low porosity
- High pressure stability
- Bad reproducibility



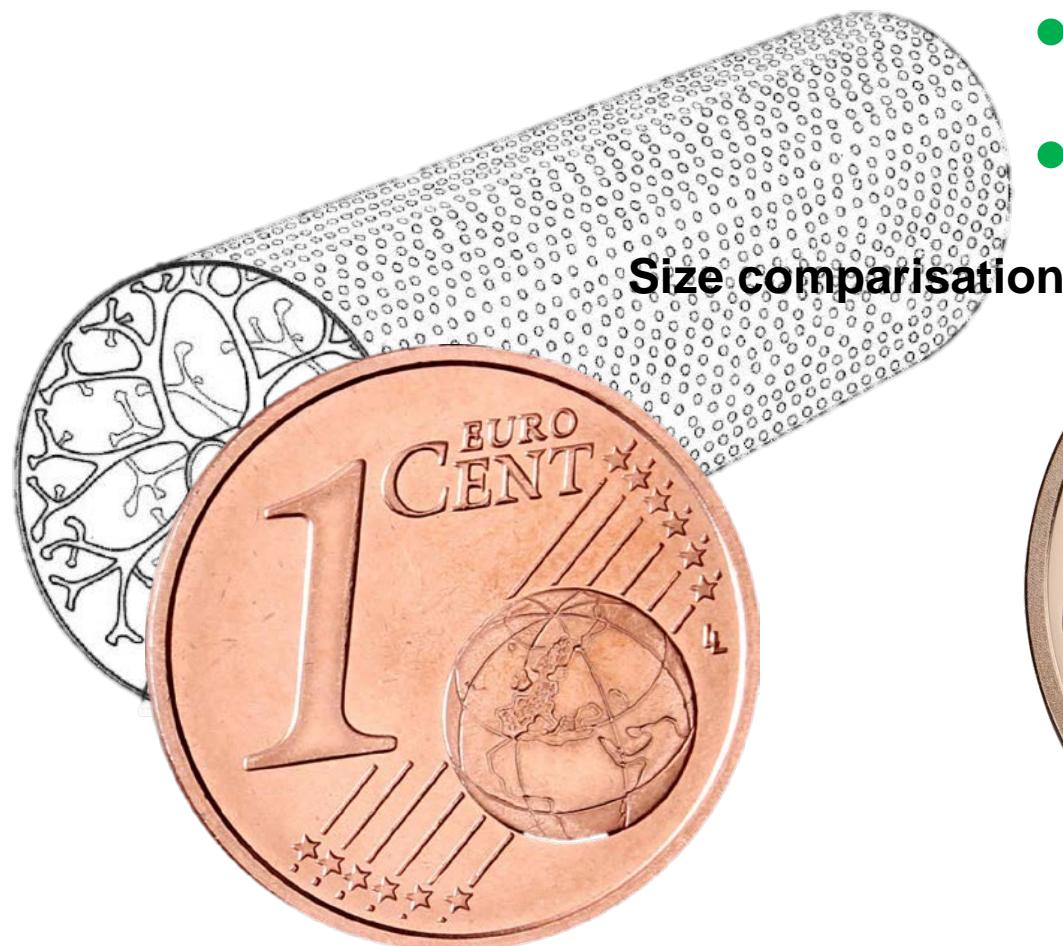
Steel Spring:

- High porosity
- Low pressure stability
- Good reproducibility



(Source: Gentz and Schlueter)

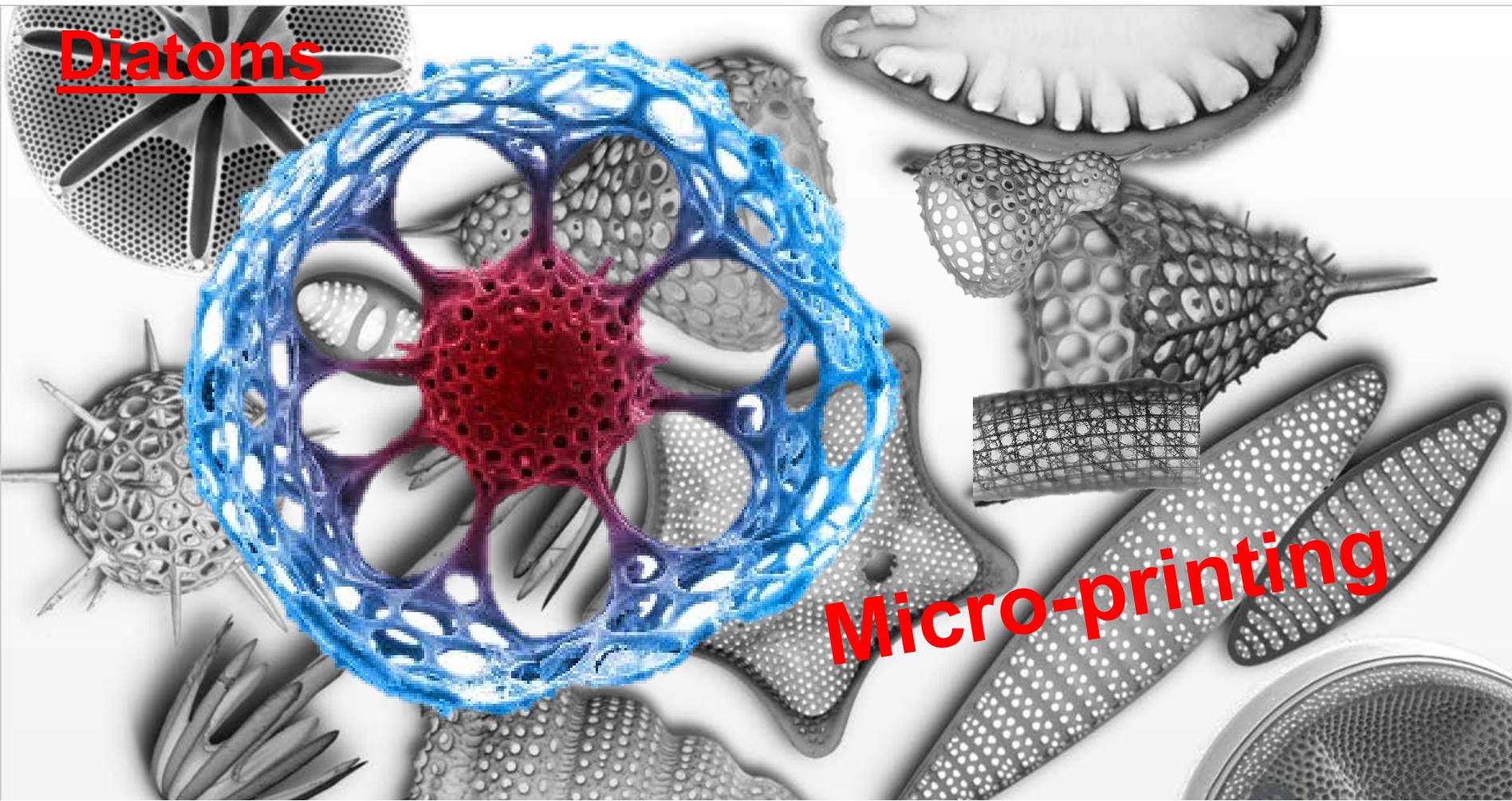
- Reproducibility
- High porosity
- Depth up to 4000 m





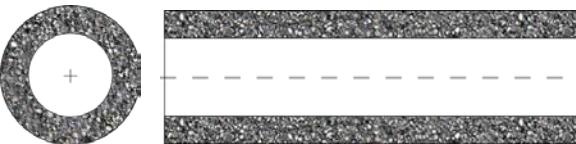
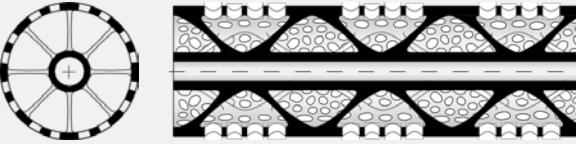
## Diatoms

Micro-printing



Adapt structures from organisms out of harsh environmental surroundings

## Advantages / disadvantages

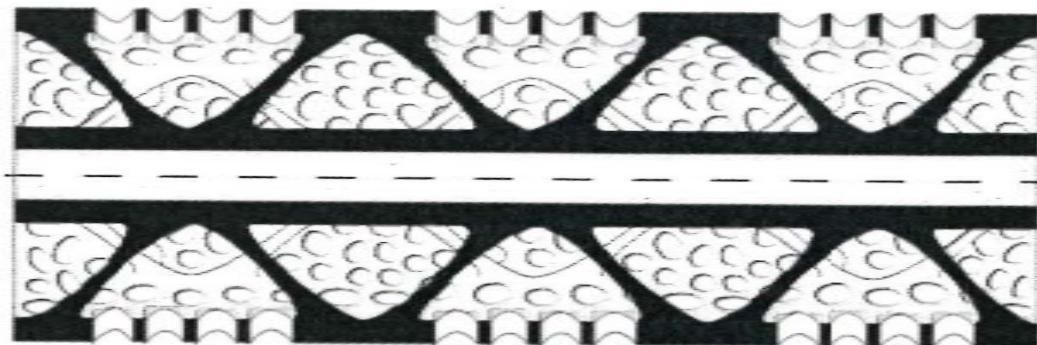
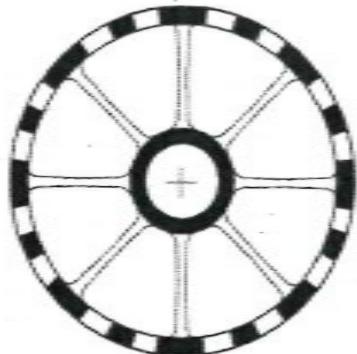
|              | Supporting structure   | Pressure stability | Permeability | Reproducibility | Heating |
|--------------|--|--------------------|--------------|-----------------|---------|
| Steel spring |   | ⚡                  | ✓            | ✓               | ⚡       |
| Sintered     |   | ✓                  | ⚡            | ⚡               | ✓       |
| Developed    |  | ✓                  | ✓            | ✓               | opt.    |

# THE STRUCTURE

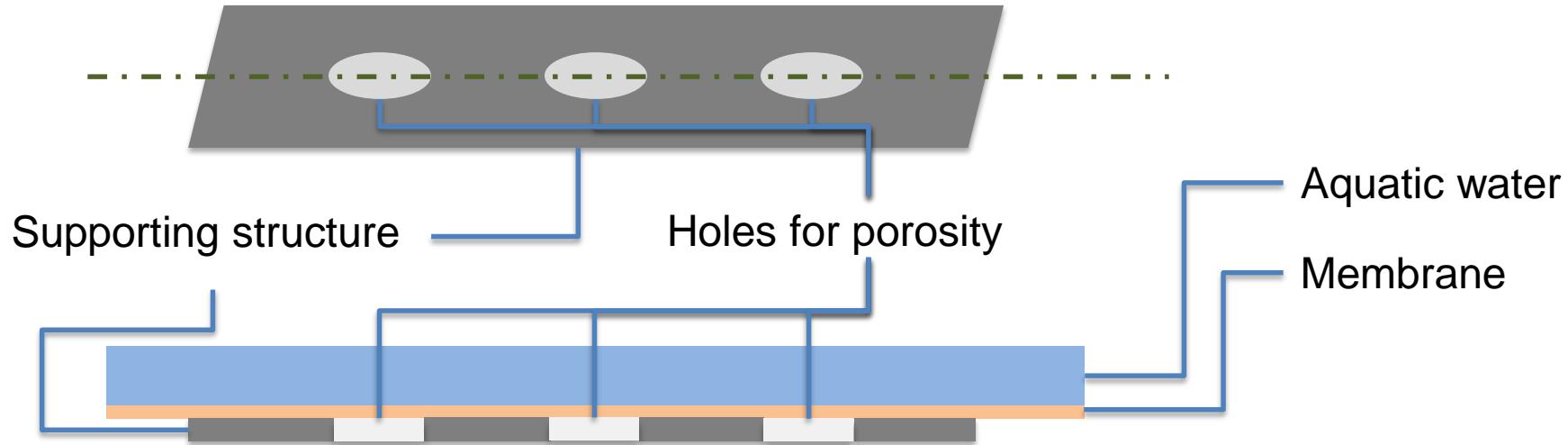
- Additive 3D-microprinting
  - Precision up to 50 µm
  - Complex structures possible
- Membrane material is limiting the porosity

$\sim 1/8"$  (3mm)

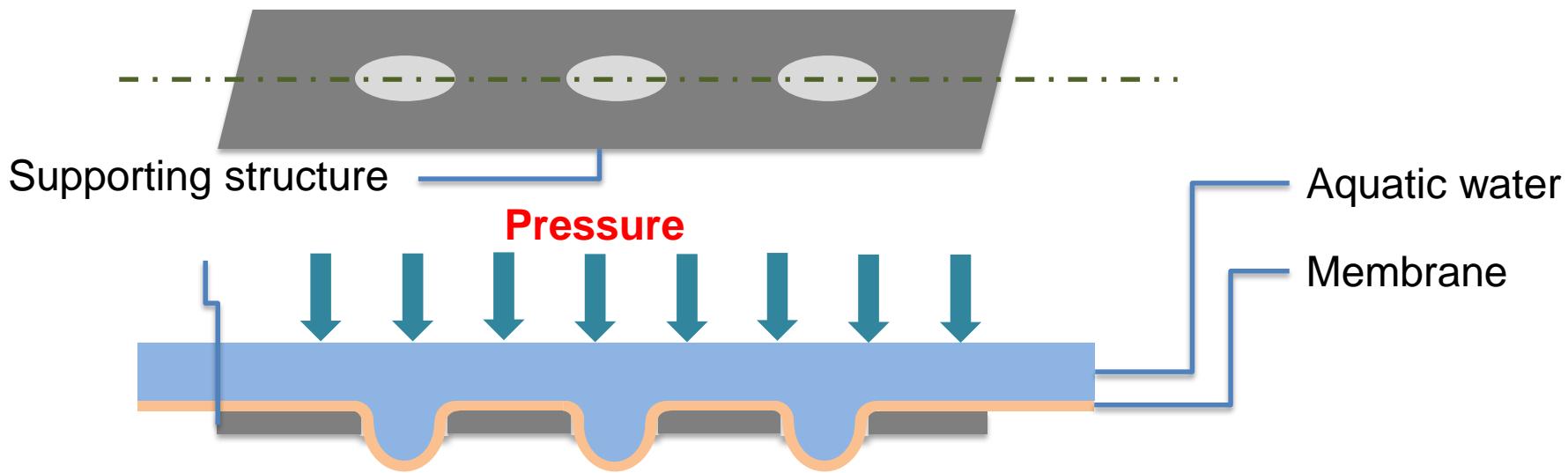
$\sim \frac{1}{2}$ " (13mm)



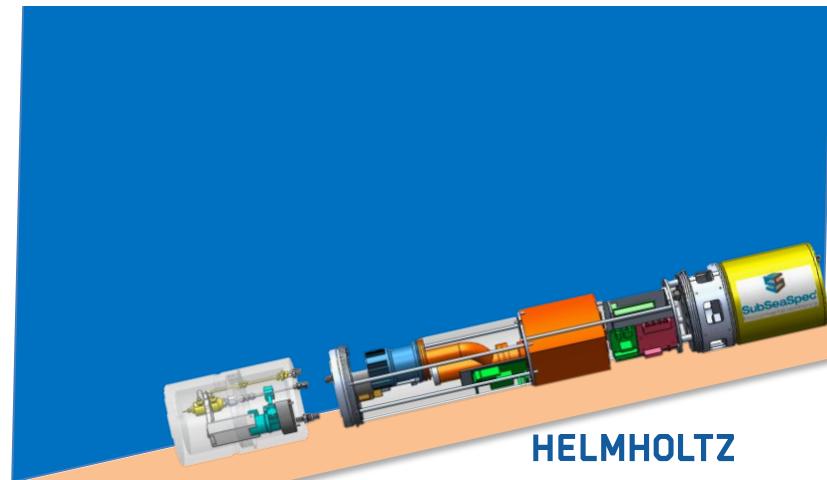
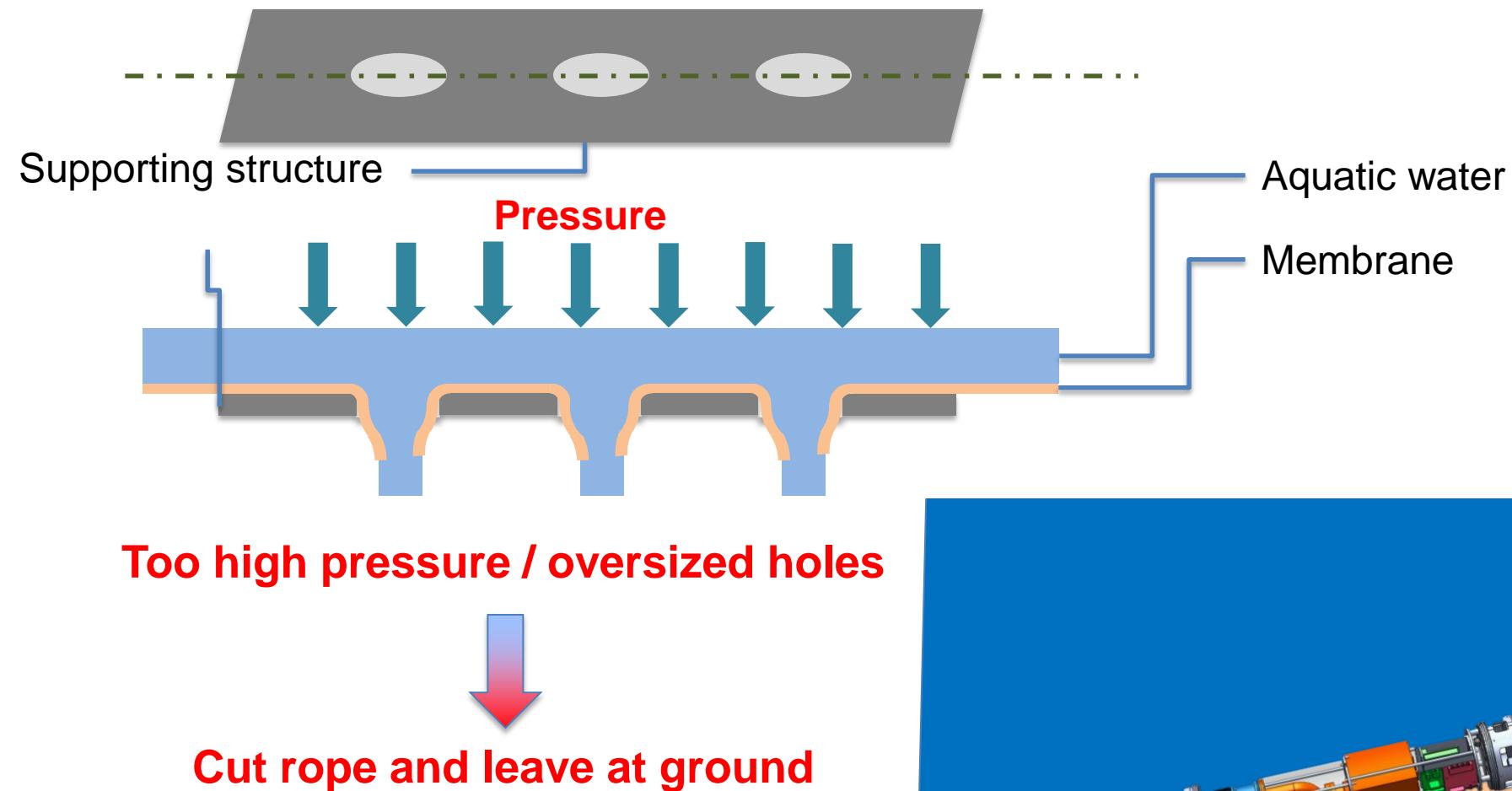
# THE STRUCTURE



# THE STRUCTURE



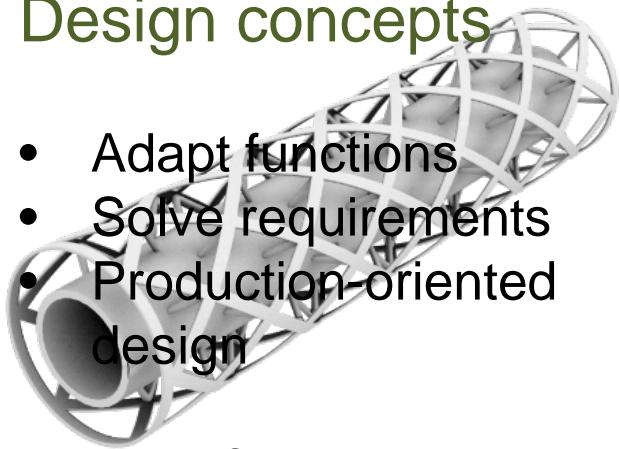
# THE STRUCTURE



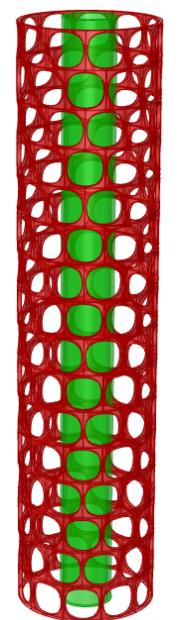
# THE STRUCTURE

## Design concepts

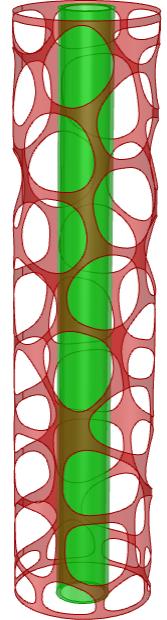
- Adapt functions
- Solve requirements
- Production-oriented design



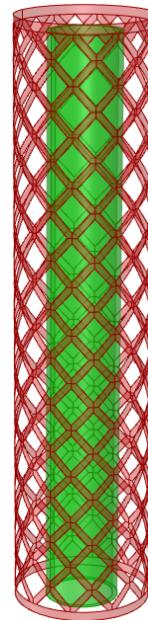
Concept diamond  
incl. supporting beams



Concept  
ellipse



Concept  
comb



Concept  
diamond

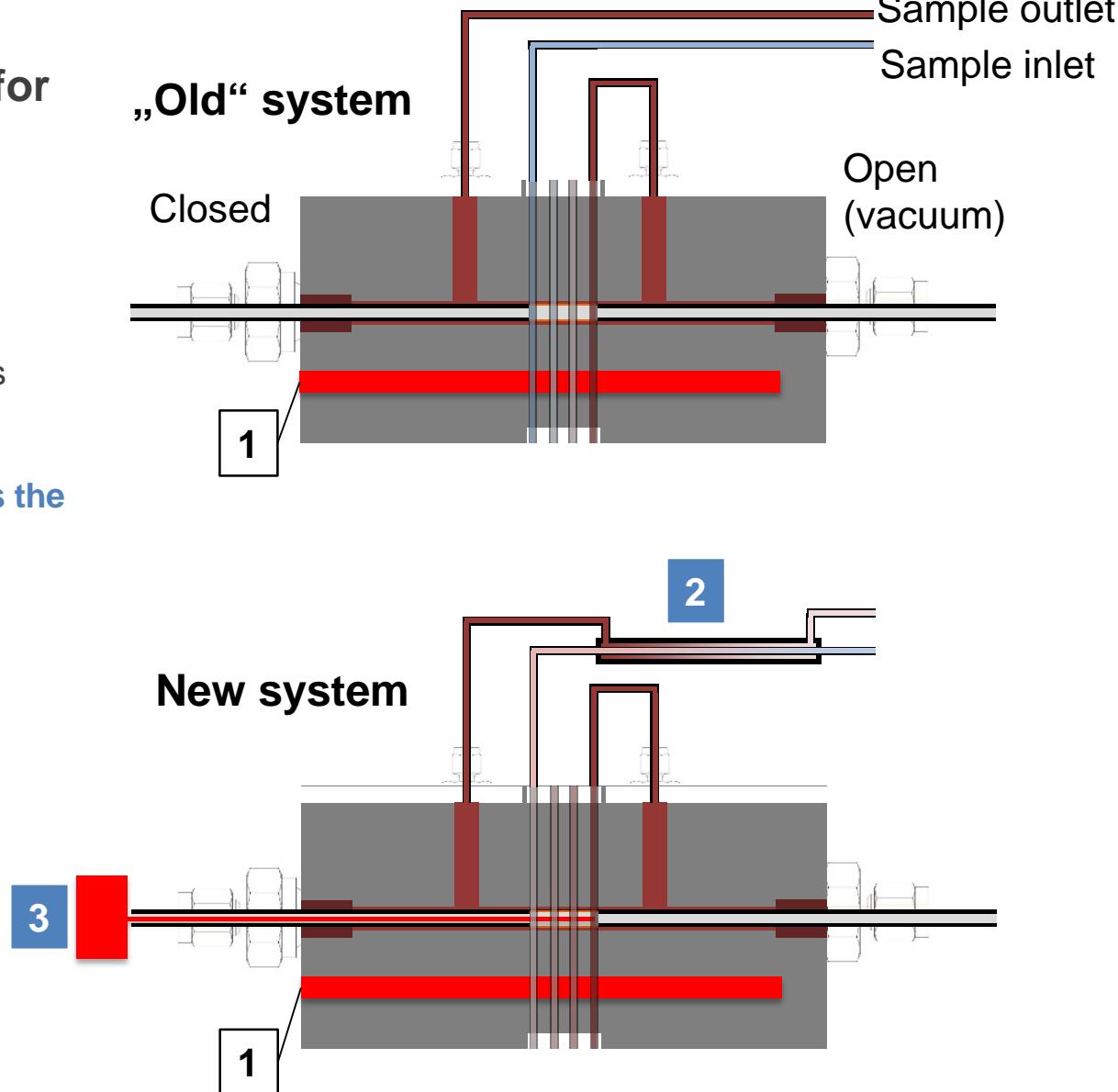


Not suitable  
for production

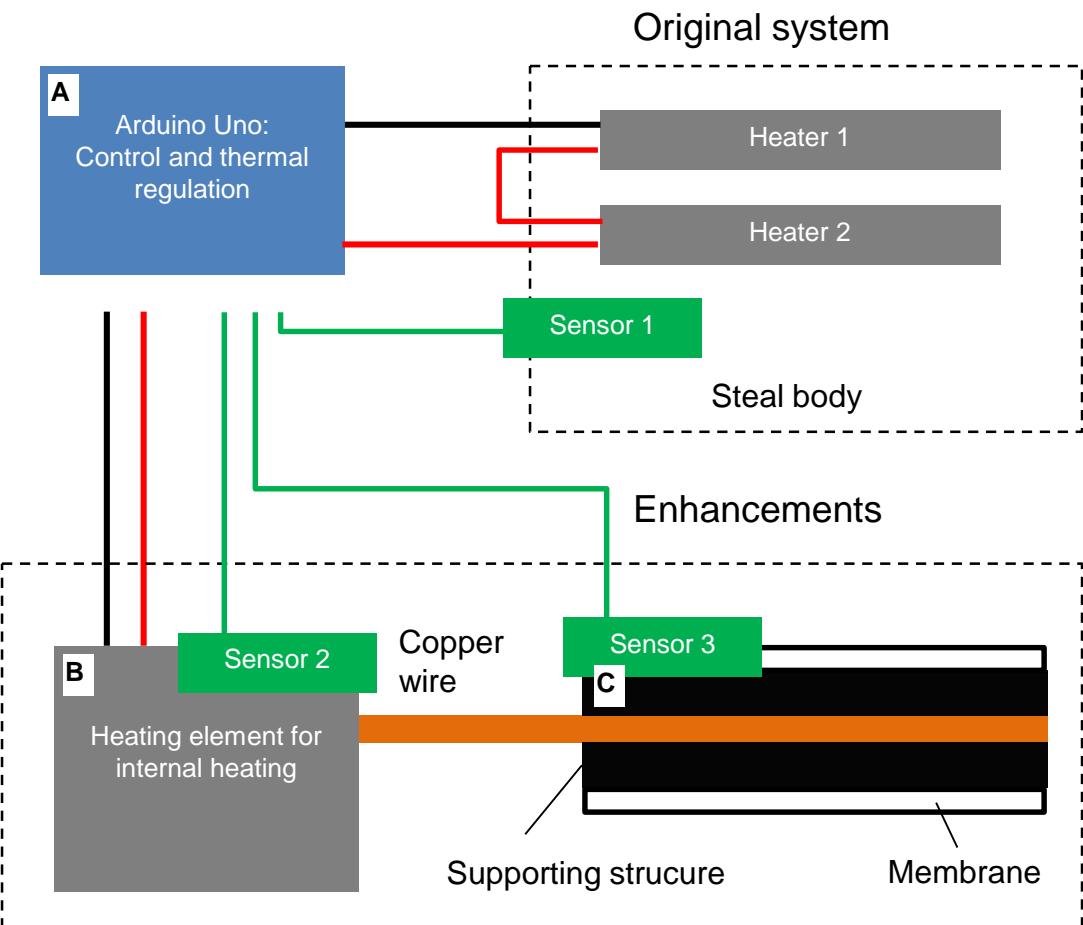
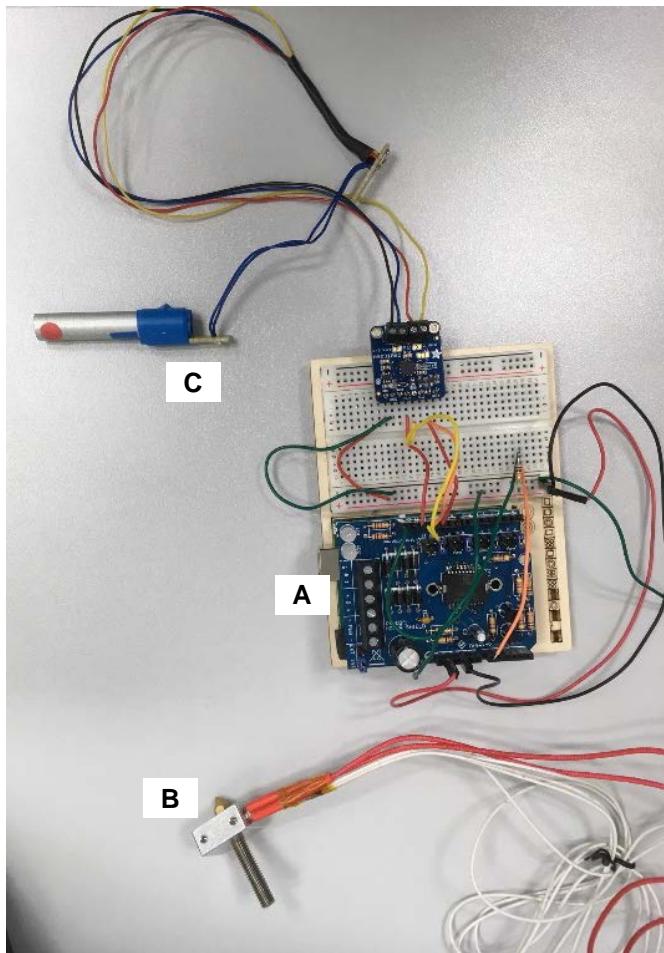
# HEATING MANAGEMENT

Three integrated modules for the heating management:

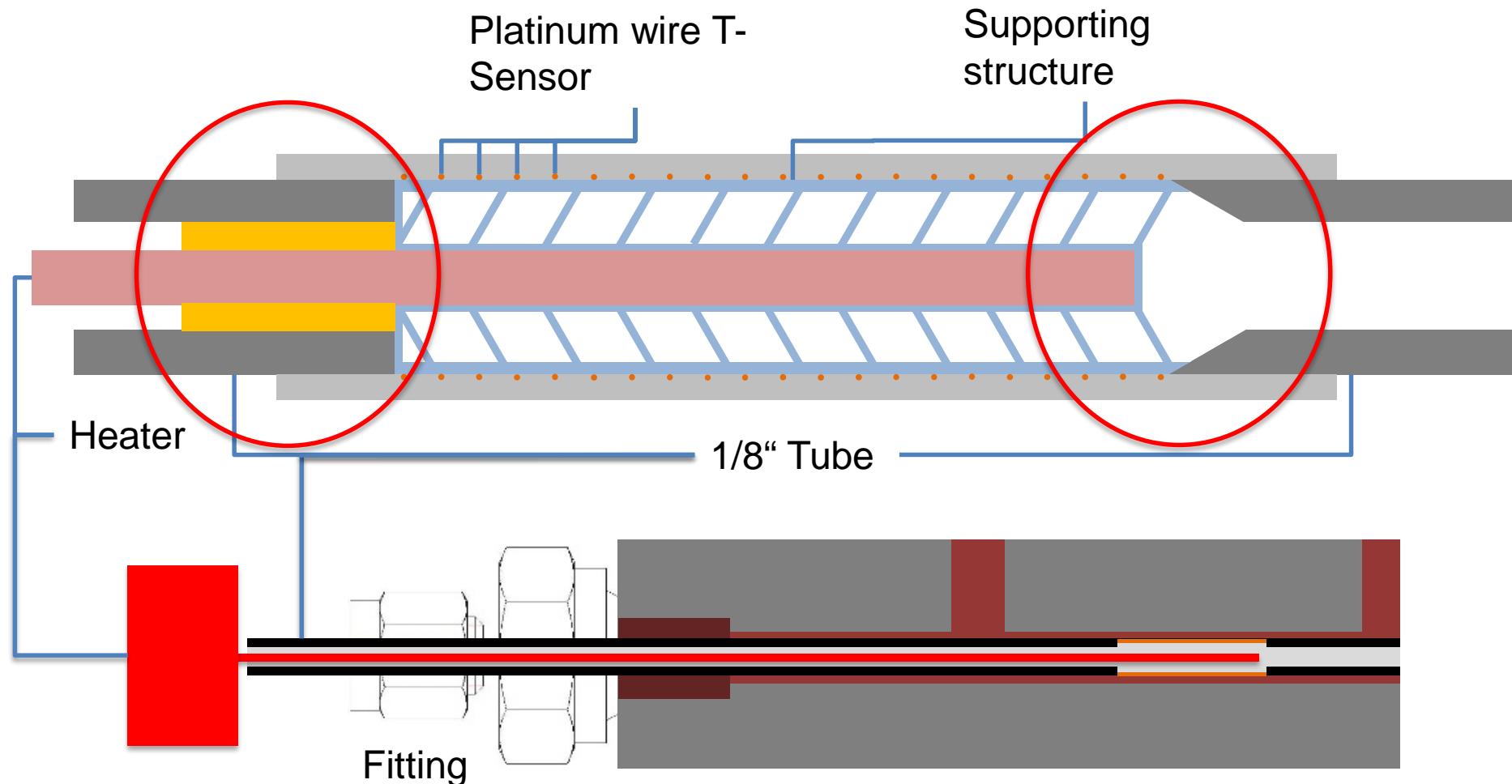
1. Heating of the steel body with cartridge heaters
  - Heating of the twisted tubes
2. Heat exchanger
  - from 1 heated water heats the inflowing
3. Internal membrane heating



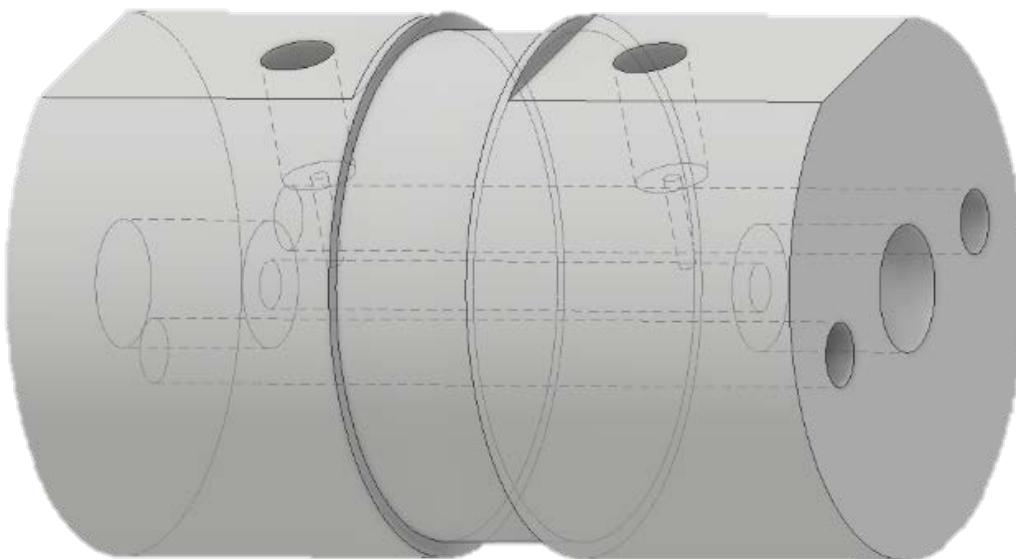
# HEATING MANAGEMENT



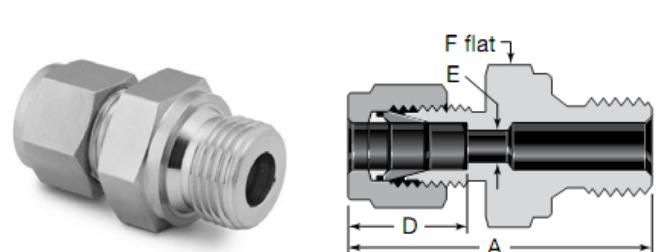
## External heating of a thermal element



# OTHER DEVICES & COMPONENTS



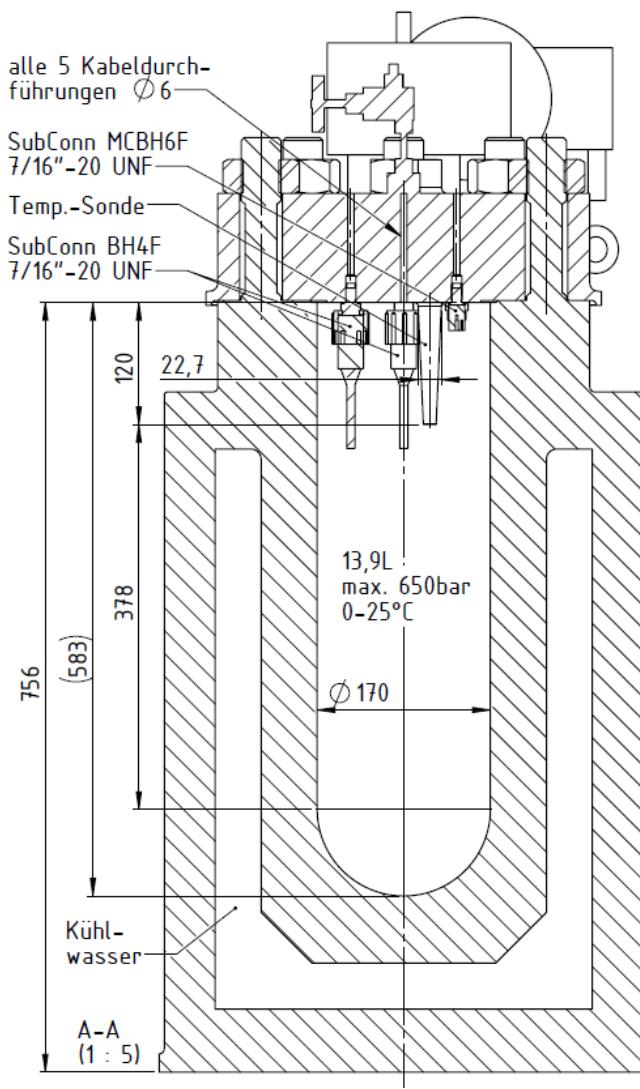
- More stable steel body
  - 5cm diameter
  - New design
- Fittings
  - Other seals
  - Other fixation of the tubes



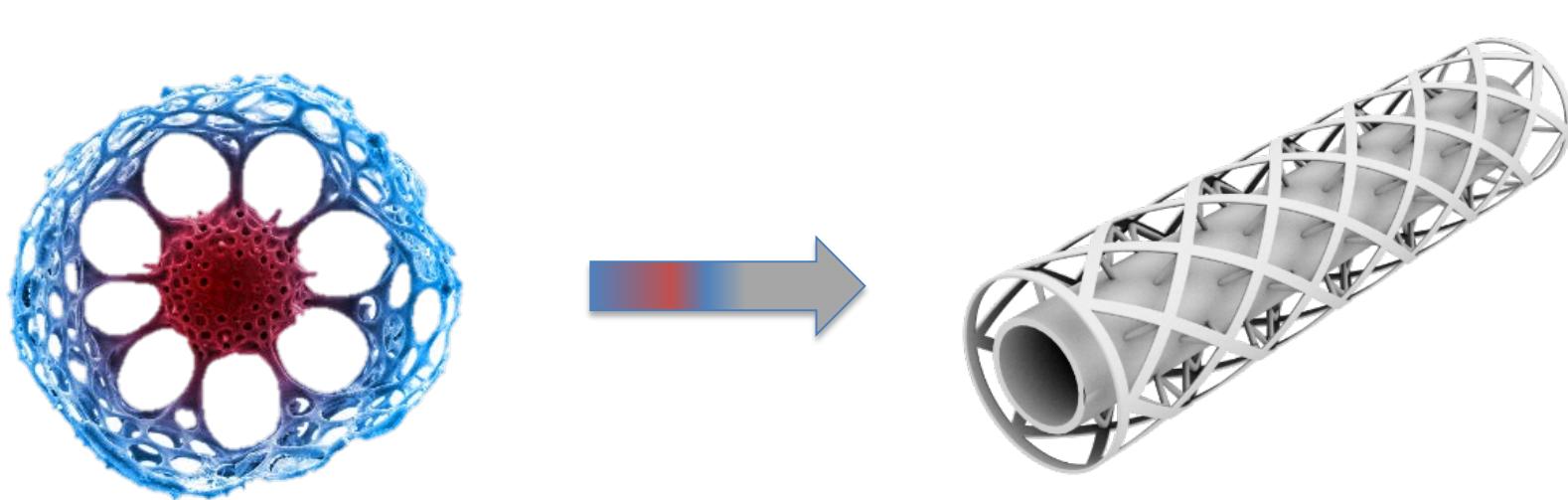
(Source: [swagelok.com](http://swagelok.com))

# TEST OF THE DEVELOPED SYSTEM

- AWI pressure tank for tests
  - Up to 650 bar
  - Component groups
    - Supporting structure & membrane
    - Fittings & tubes
    - MIS steel body
- HPLC-pump
- Final expedition



# Thank you for your attention!



- High porosity
- High pressure stability
- High reproducibility

[www.awi.de](http://www.awi.de)  
Malte.Hoehn@awi.de